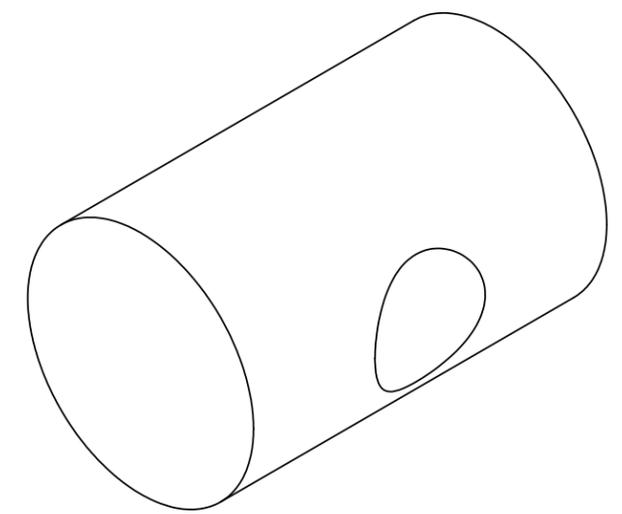
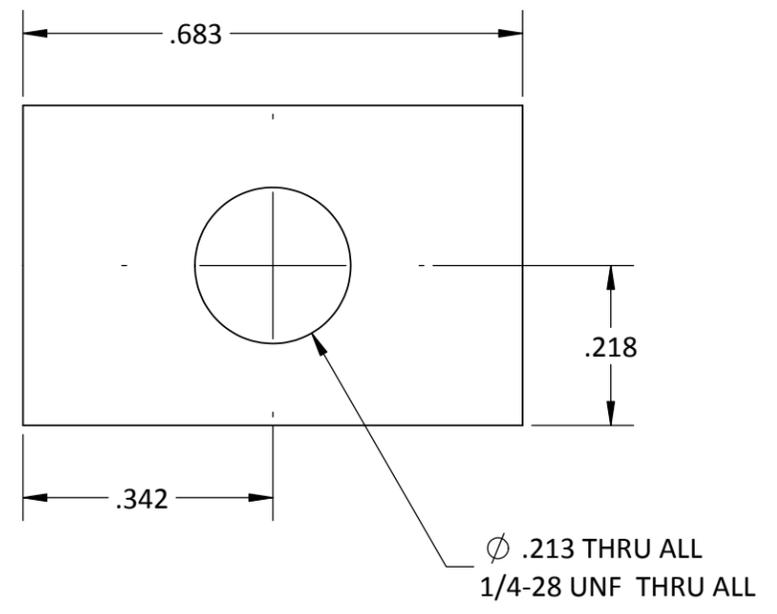
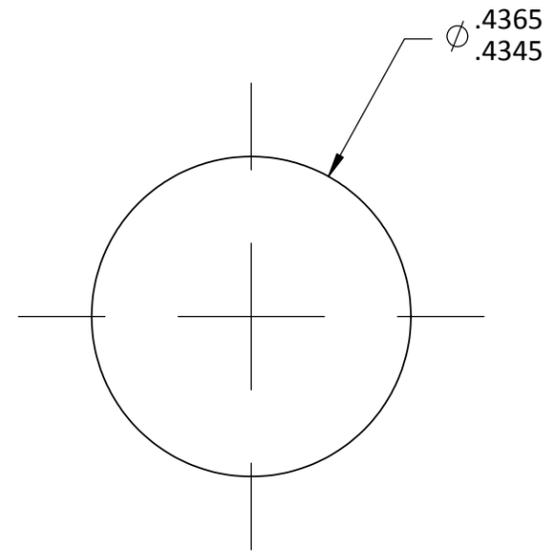


NOTES:

- 1 MATERIAL: 17-4 PH STAINLESS, H1150 CONDITION
- 2. REMOVE BURRS AND BREAK EDGES
- 3 FINISH PART  $\sqrt{32}$  ALL OVER

REVISIONS				
ZONE	SYM	DESCRIPTION	DATE	APPROVAL
	-	-	-	-



TOLERANCE EXCEPT AS NOTED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING <b>05/04/2015</b>		<b>WEDGE BARREL</b>		GEORGE C. MARSHALL SPACE FLIGHT CENTER NATIONAL AERONAUTICS AND SPACE ADMINISTRATION Marshall Space Flight Center, AL 35812	
DECIMAL	ANGLE	DRAFTSMAN	STRESS				
.XX = $\pm 0.020$	.X = $\pm 1^\circ$	ENGINEER <b>BCW</b>	MNFG				
.XXX = $\pm 0.005$		MATERIALS	QA				
MATERIAL		CHECKER		<b>B</b> 141107195		SHEET 1 OF 1	
HEAT TREAT		SUBMITTED					
FINAL FINISH		APPROVED					
		EST WGT	SCALE	CODE			
		<b>0.03 LBS</b>	4:1	339B2			