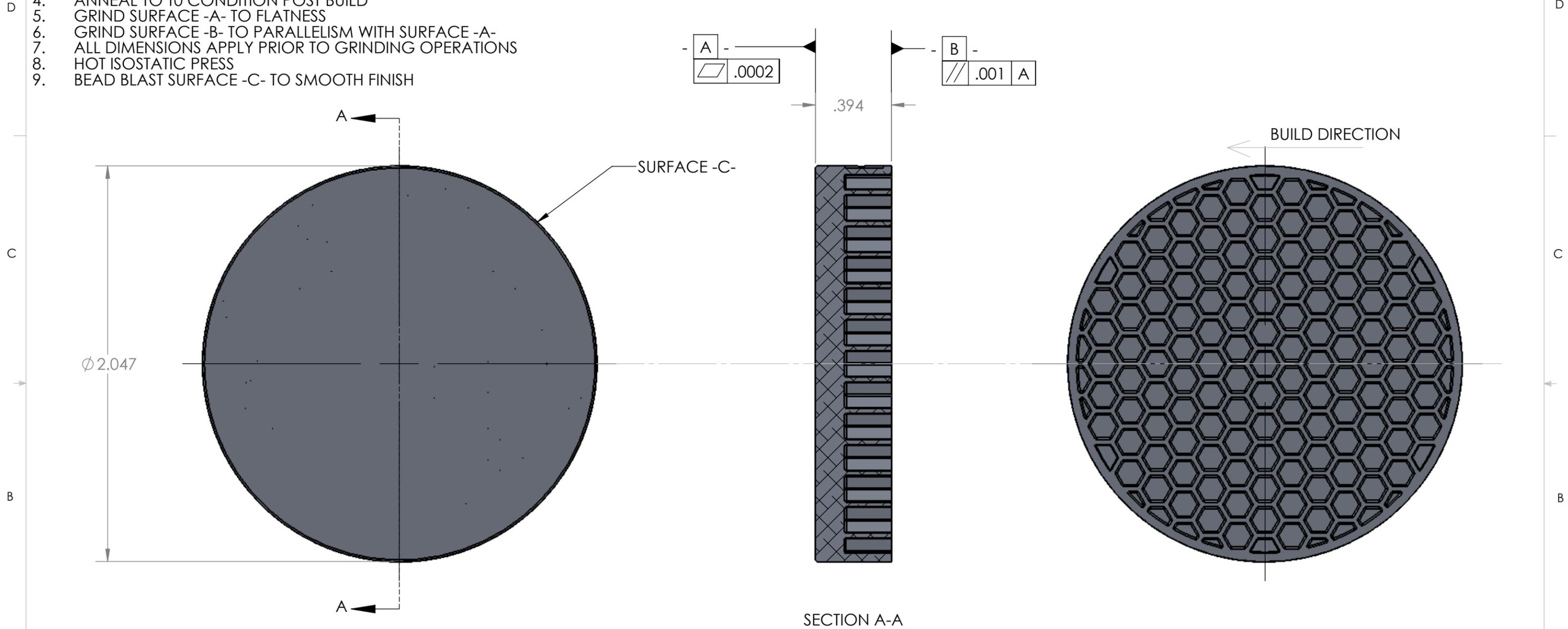


NOTES:
UNLESS OTHERWISE SPECIFIED

1. MATERIAL ALS10MG
2. BUILD PROCESS DMLS MAXIMUM DENSITY FULL PART
3. BUILD DIRECTION AS SHOWN
4. ANNEAL TO TO CONDITION POST BUILD
5. GRIND SURFACE -A- TO FLATNESS
6. GRIND SURFACE -B- TO PARALLELISM WITH SURFACE -A-
7. ALL DIMENSIONS APPLY PRIOR TO GRINDING OPERATIONS
8. HOT ISOSTATIC PRESS
9. BEAD BLAST SURFACE -C- TO SMOOTH FINISH

CRITICAL DIMENSIONS ONLY USE FILE POLISHING_TEST_FLAT_DMLS_V.STEP FOR FABRICATION



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	
		TOLERANCES:		CHECKED	
		FRACTIONAL ±		ENG APPR.	
		ANGULAR: MACH ± BEND ±		MFG APPR.	
		TWO PLACE DECIMAL ±		Q.A.	
		THREE PLACE DECIMAL ±		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			
			TITLE:		
			POLISHING TEST MIRROR DMLS VERTICAL BUILD		
SIZE	DWG. NO.			REV	
B					
SCALE: 2:1		WEIGHT:		SHEET 1 OF 1	