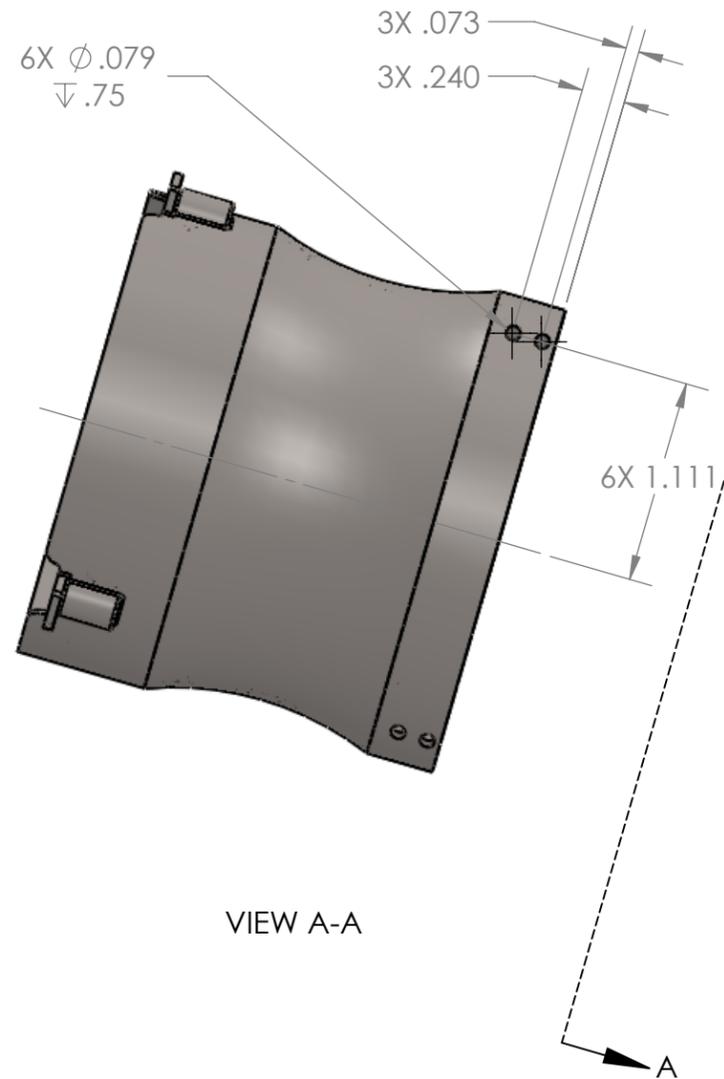


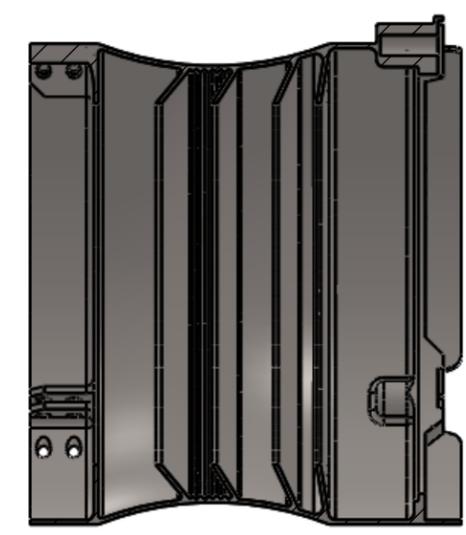
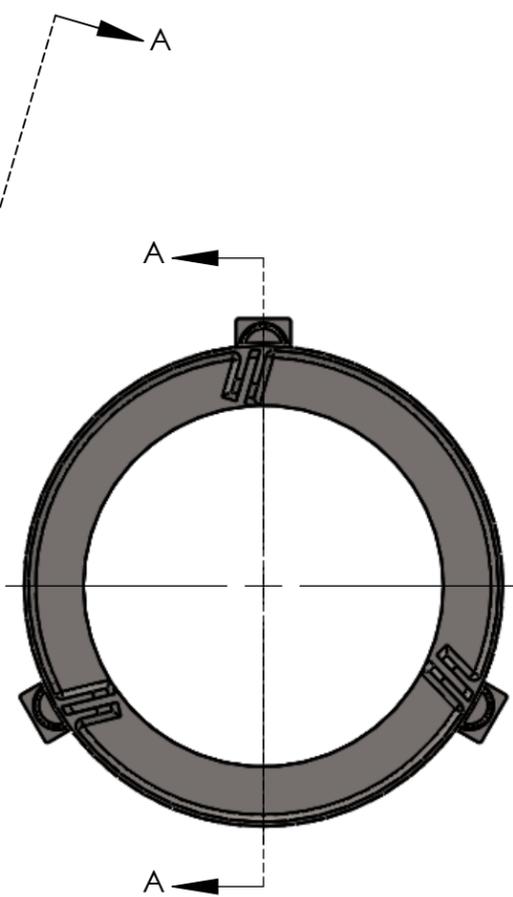
NOTES:
UNLESS OTHERWISE SPECIFIED

1. MATERIAL Ti6AL4V
2. BUILD PROCESS DMLS MAXIMUM DENSITY FULL PART
3. ANNEAL TO T0 CONDITION POST BUILD
4. HOT ISOSTATIC PRESS
5. BEAD BLAST ALL SURFACES
6. MACHINE THREADED AND CLEARANCE HOLES
7. TIODIZE K2V FINISH

**CRITICAL DIMENSIONS ONLY
USE FILE IRAD14017_OUTER_BAFFLE.STEP FOR
FABRICATION**

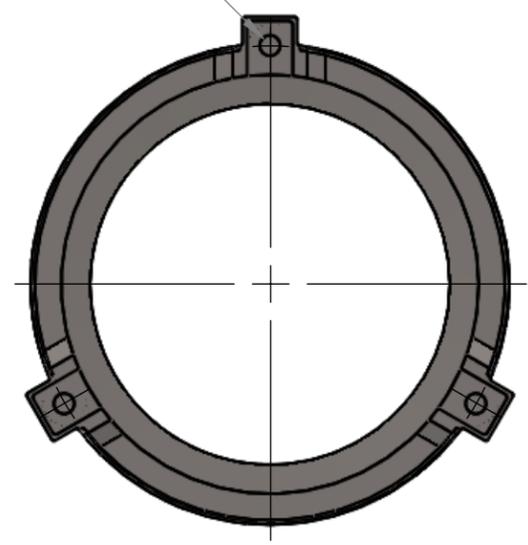
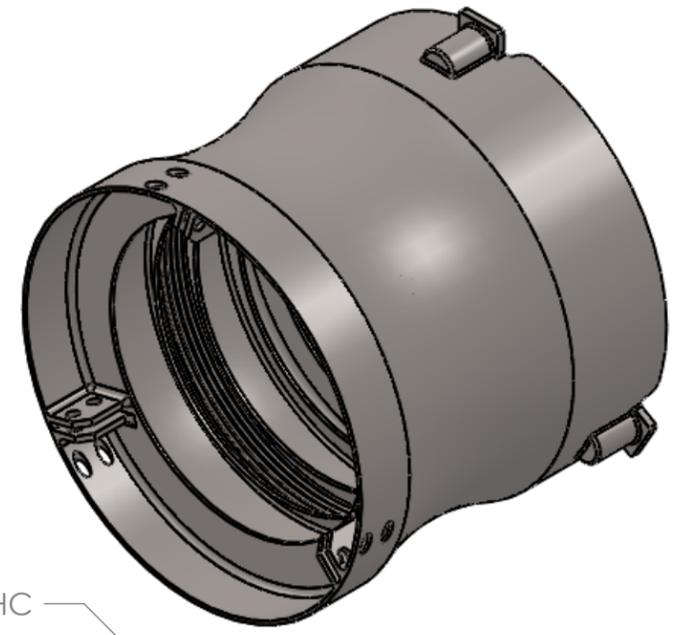


VIEW A-A



SECTION A-A

3X #4-40 UNC-3B
EQ SPC ON Ø2.600 BHC
±.315



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| | | | | | |
|----------------------------|---------------------------|--------------------------------------|--|--------------|------|
| | | UNLESS OTHERWISE SPECIFIED: | | NAME | DATE |
| | | DIMENSIONS ARE IN INCHES | | DRAWN | |
| | | TOLERANCES: | | CHECKED | |
| | | FRACTIONAL ± | | ENG APPR. | |
| | | ANGULAR: MACH ± BEND ± | | MFG APPR. | |
| | | TWO PLACE DECIMAL ± | | Q.A. | |
| | | THREE PLACE DECIMAL ± | | COMMENTS: | |
| | | INTERPRET GEOMETRIC TOLERANCING PER: | | | |
| | | MATERIAL | | | |
| | | FINISH | | | |
| NEXT ASSY | USED ON | | | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | |
| TITLE: OUTER BAFFLE | | | | | |
| SIZE B | DWG. NO. IRAD14017 | | | REV | |
| SCALE: 1:1 | | WEIGHT: | | SHEET 1 OF 1 | |