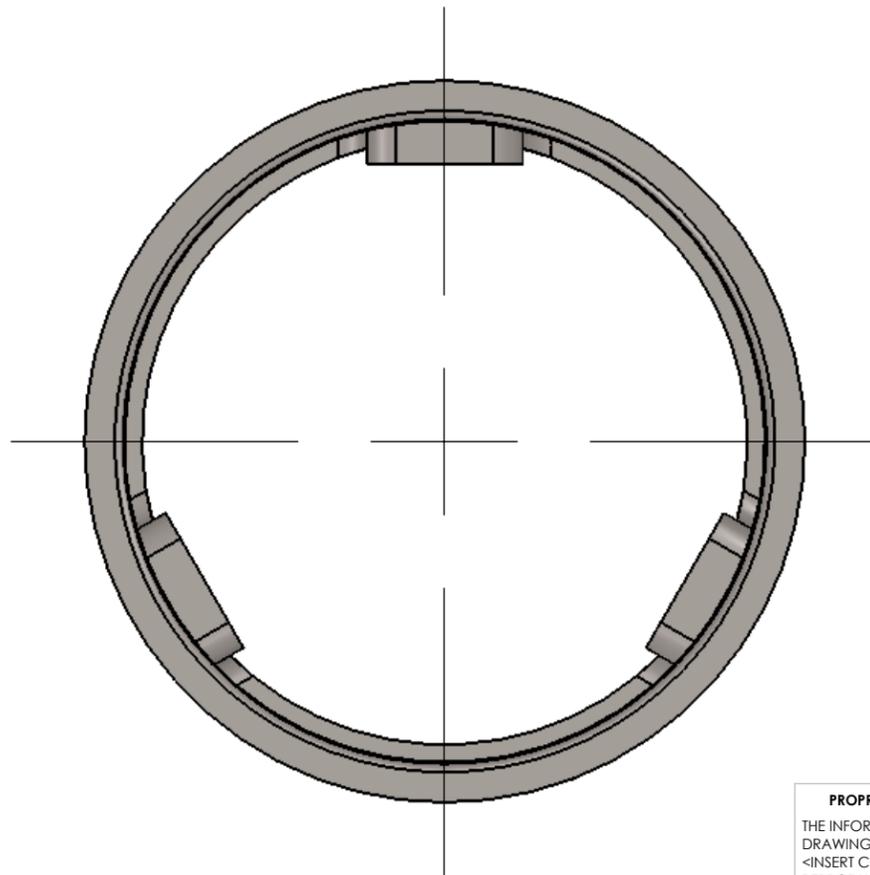
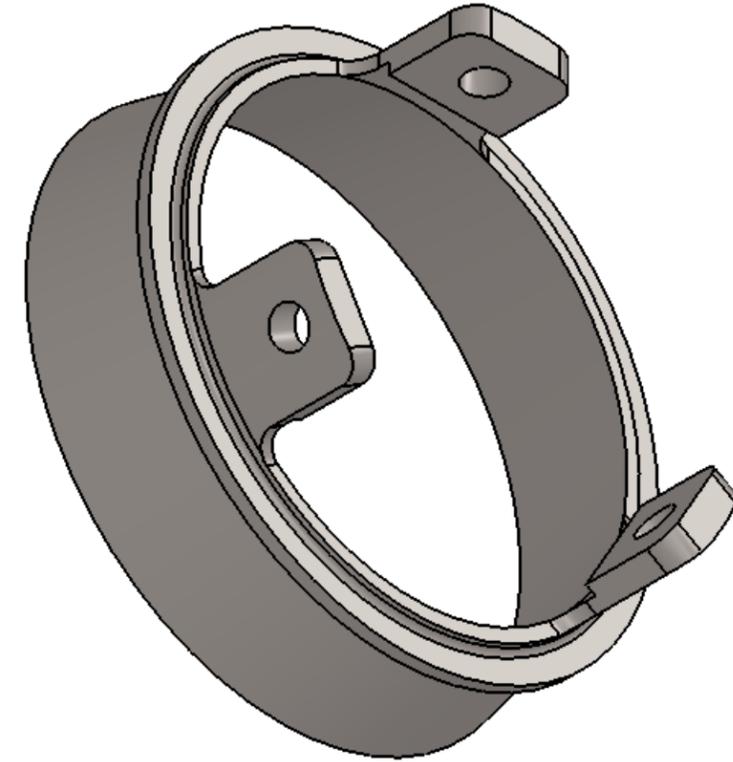
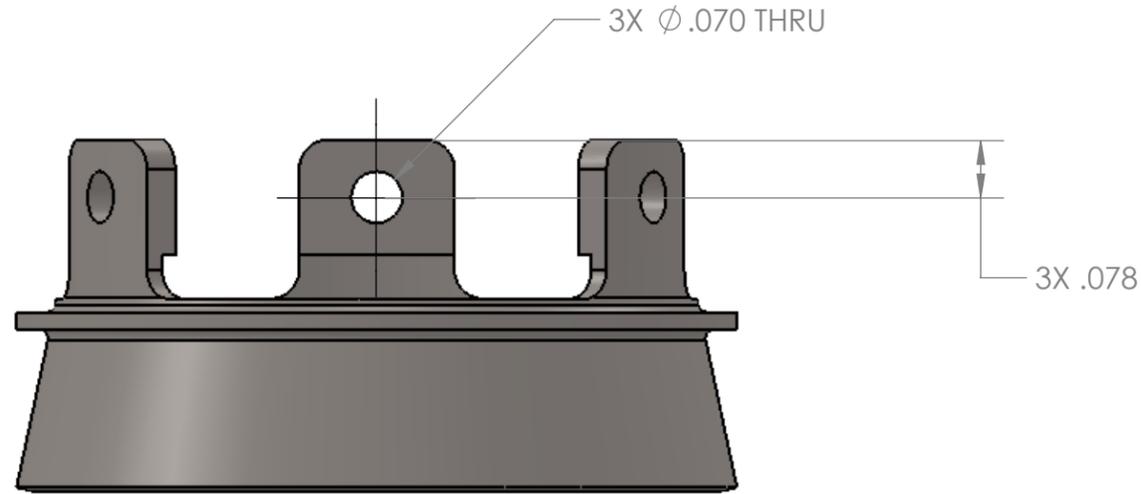


NOTES:
UNLESS OTHERWISE SPECIFIED

1. MATERIAL Ti6AL4V
2. BUILD PROCESS DMLS MAXIMUM DENSITY FULL PART
3. ANNEAL TO T0 CONDITION POST BUILD
4. HOT ISOSTATIC PRESS
5. BEAD BLAST ALL SURFACES
6. MACHINE CLEARANCE HOLES
7. TIODIZE K2V FINISH

**CRITICAL DIMENSIONS ONLY
USE FILE IRAD14016_SECONDARY_BAFFLE.STEP FOR
FABRICATION**



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED	
		MATERIAL		ENG APPR.	
		FINISH		MFG APPR.	
NEXT ASSY	USED ON			Q.A.	
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:	
				TITLE: SECONDARY BAFFLE	
SIZE B	DWG. NO. IRAD14016			REV	
SCALE: 2:1		WEIGHT:		SHEET 1 OF 1	