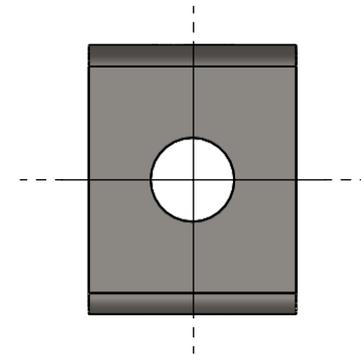
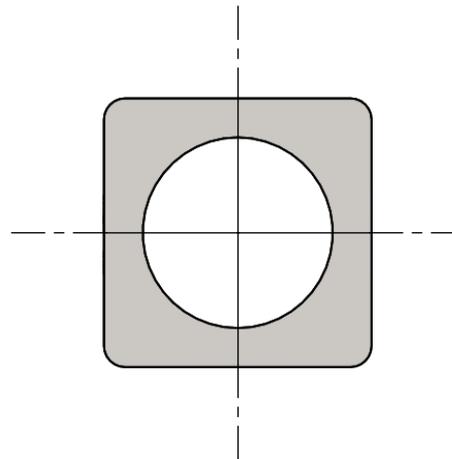
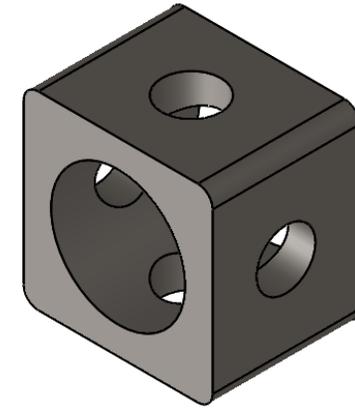
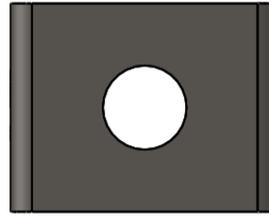


NOTES:
UNLESS OTHERWISE SPECIFIED

1. MATERIAL Ti6AL4V
2. BUILD PROCESS DMLS MAXIMUM DENSITY FULL PART
3. ANNEAL TO T0 CONDITION POST BUILD
4. HOT ISOSTATIC PRESS
5. BEAD BLAST ALL SURFACES



CRITICAL DIMENSIONS ONLY USE FILE IRAD14014_STANDOFF_SPACER.STEP FOR FABRICATION

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			TITLE: STANDOFF SPACER
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
		MATERIAL	ENG APPR.			
		FINISH	MFG APPR.			
NEXT ASSY	USED ON		Q.A.			SIZE DWG. NO. REV
			COMMENTS:			A IRAD14014
APPLICATION		DO NOT SCALE DRAWING				SCALE: 10:1 WEIGHT: SHEET 1 OF 1

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