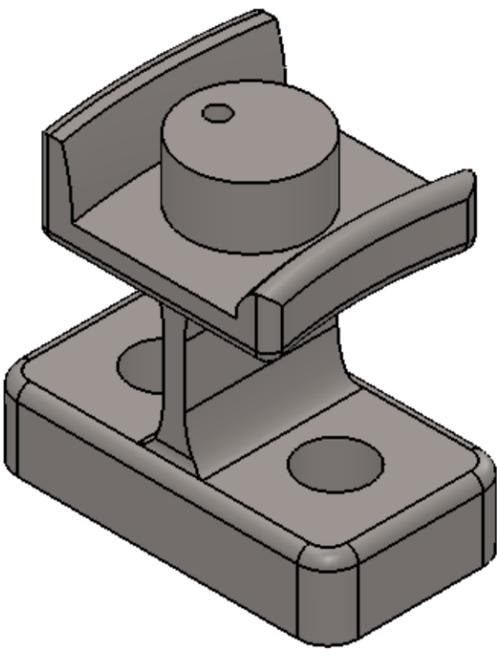
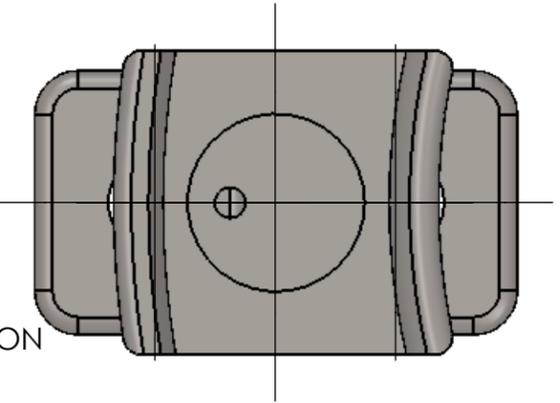
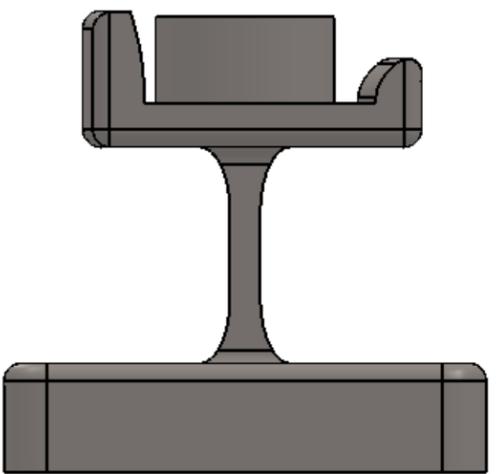


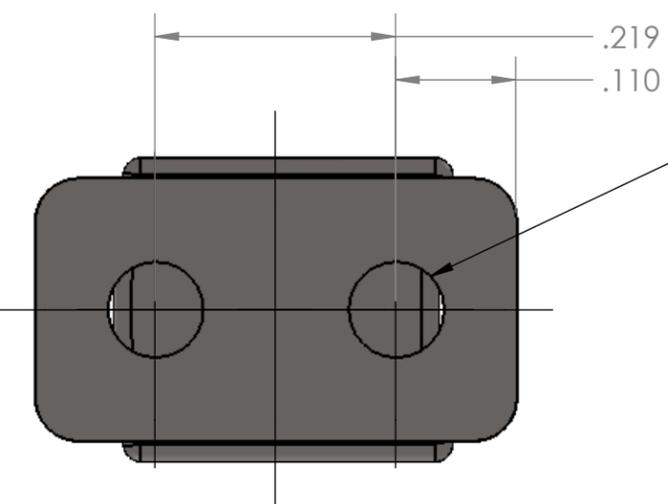
BUILD DIRECTION



- NOTES:
UNLESS OTHERWISE SPECIFIED
1. MATERIAL Ti6AL4V
 2. BUILD PROCESS DMLS MAXIMUM DENSITY FULL PART
 3. BUILD DIRECTION AS SHOWN
 4. ANNEAL TO T0 CONDITION POST BUILD
 5. HOT ISOSTATIC PRESS
 6. BEAD BLAST ALL SURFACES
 7. MACHINE THREADS



**CRITICAL DIMENSIONS ONLY
USE FILE IRAD14011_MIRROR_FLEXURE.STEP FOR FABRICATION**



2X THREADED THRU
#4-40 UNC-3B

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED	
		MATERIAL		ENG APPR.	
		FINISH		MFG APPR.	
NEXT ASSY	USED ON			Q.A.	
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:	
				TITLE: MIRROR FLEXURE	
		SIZE B	DWG. NO. IRAD14011	REV	
		SCALE: 5:1	WEIGHT:	SHEET 1 OF 1	