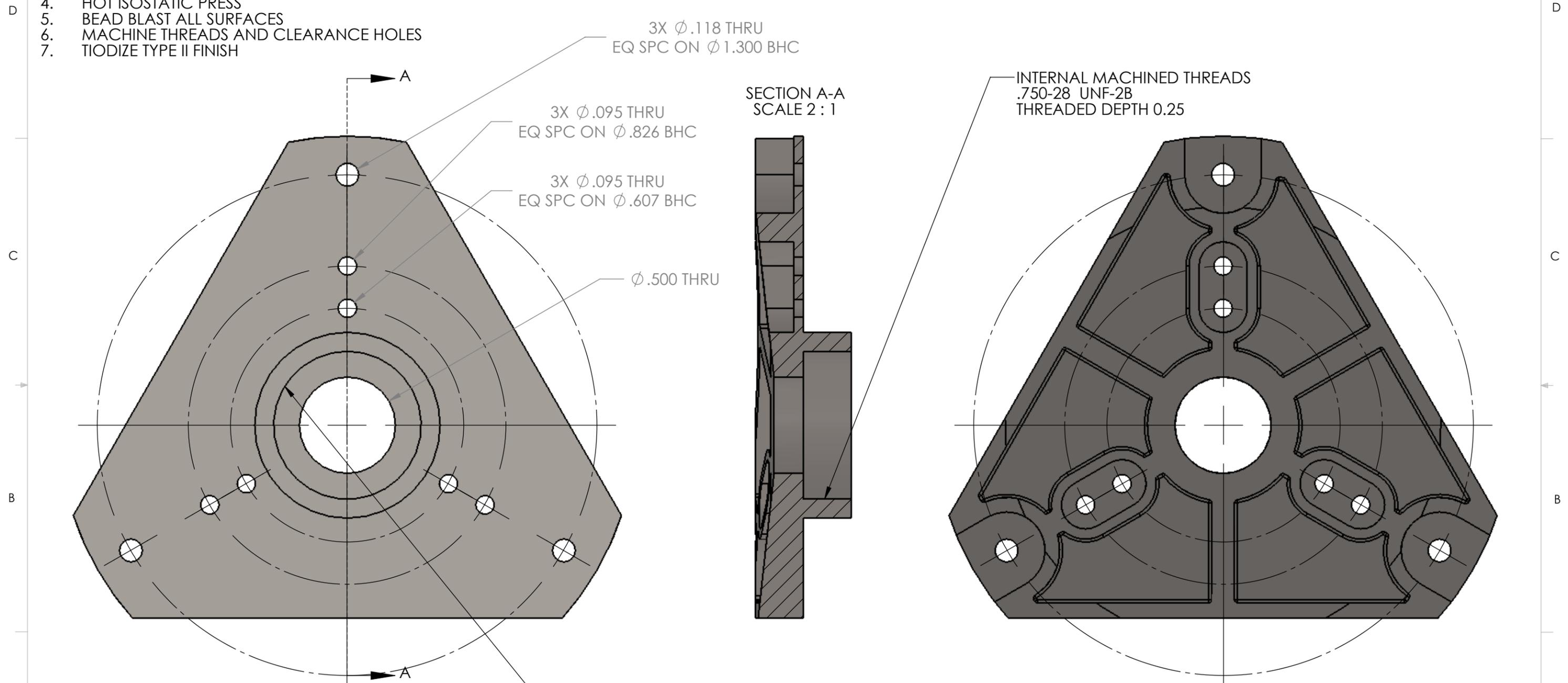


NOTES:
UNLESS OTHERWISE SPECIFIED

1. MATERIAL Ti6AL4V
2. BUILD PROCESS DMLS MAXIMUM DENSITY FULL PART
3. ANNEAL TO T0 CONDITION POST BUILD
4. HOT ISOSTATIC PRESS
5. BEAD BLAST ALL SURFACES
6. MACHINE THREADS AND CLEARANCE HOLES
7. TIODIZE TYPE II FINISH

CRITICAL DIMENSIONS ONLY USE FILE IRAD14010_BENCH_PLATE.STEP FOR FABRICATION



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	
		TOLERANCES:		CHECKED	
		FRACTIONAL \pm		ENG APPR.	
		ANGULAR: MACH \pm BEND \pm		MFG APPR.	
		TWO PLACE DECIMAL \pm		Q.A.	
		THREE PLACE DECIMAL \pm		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			
			TITLE:		
			BENCH PLATE		
SIZE	DWG. NO.			REV	
B	IRAD14010				
SCALE: 1:1	WEIGHT:			SHEET 1 OF 1	