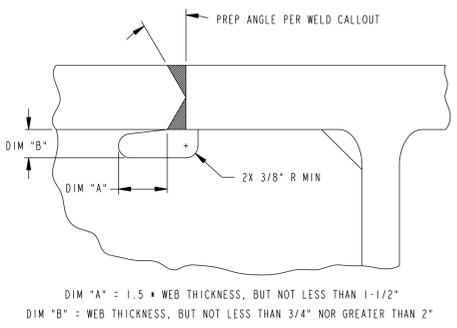
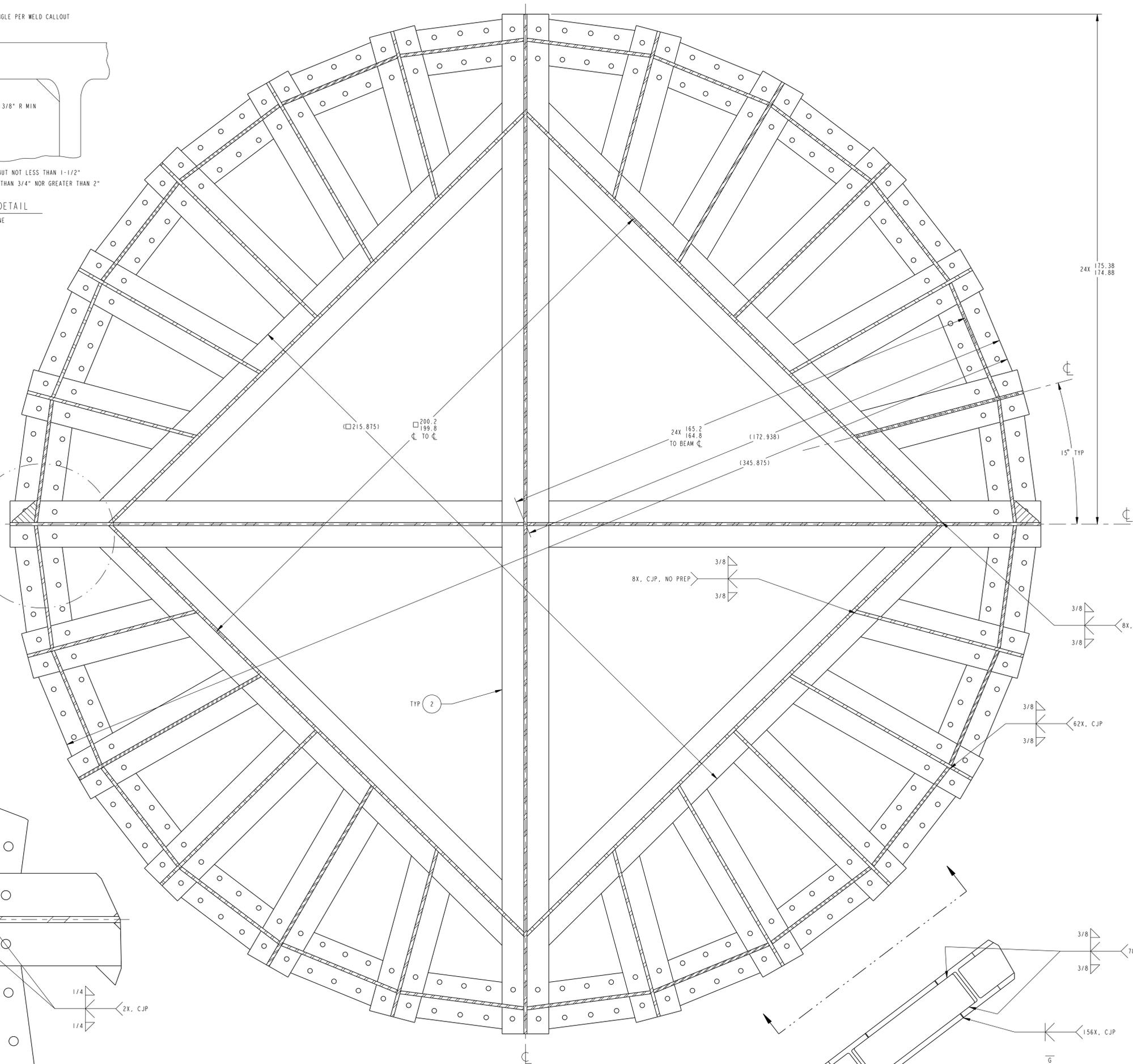


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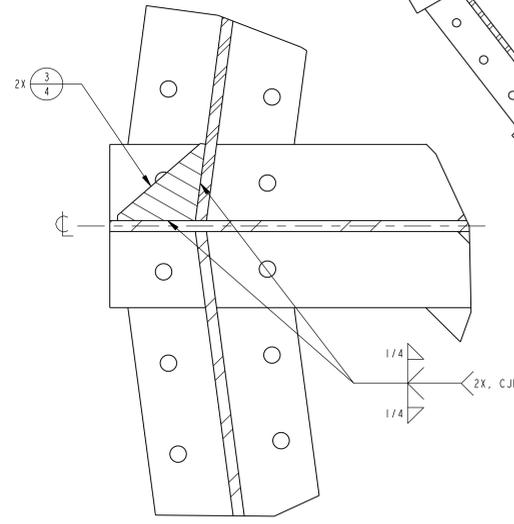
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



WELD PREP DETAIL
SCALE: NONE

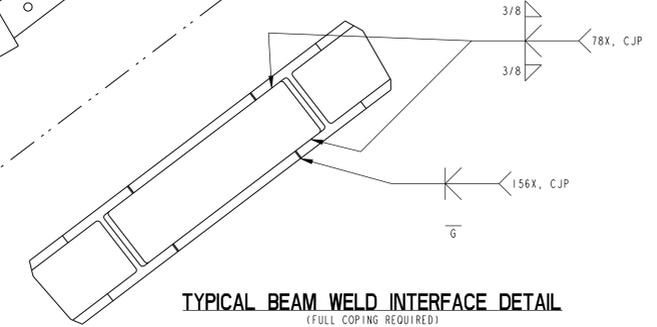


SEE DETAIL C



DETAIL C
(AS SHOWN AND ONE SIMILAR LOCATION)
SCALE: 4/25

SECTION D-D SH2
SCALE: 2/25



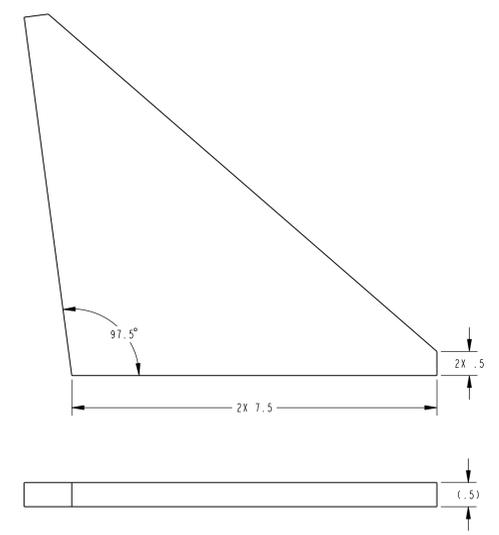
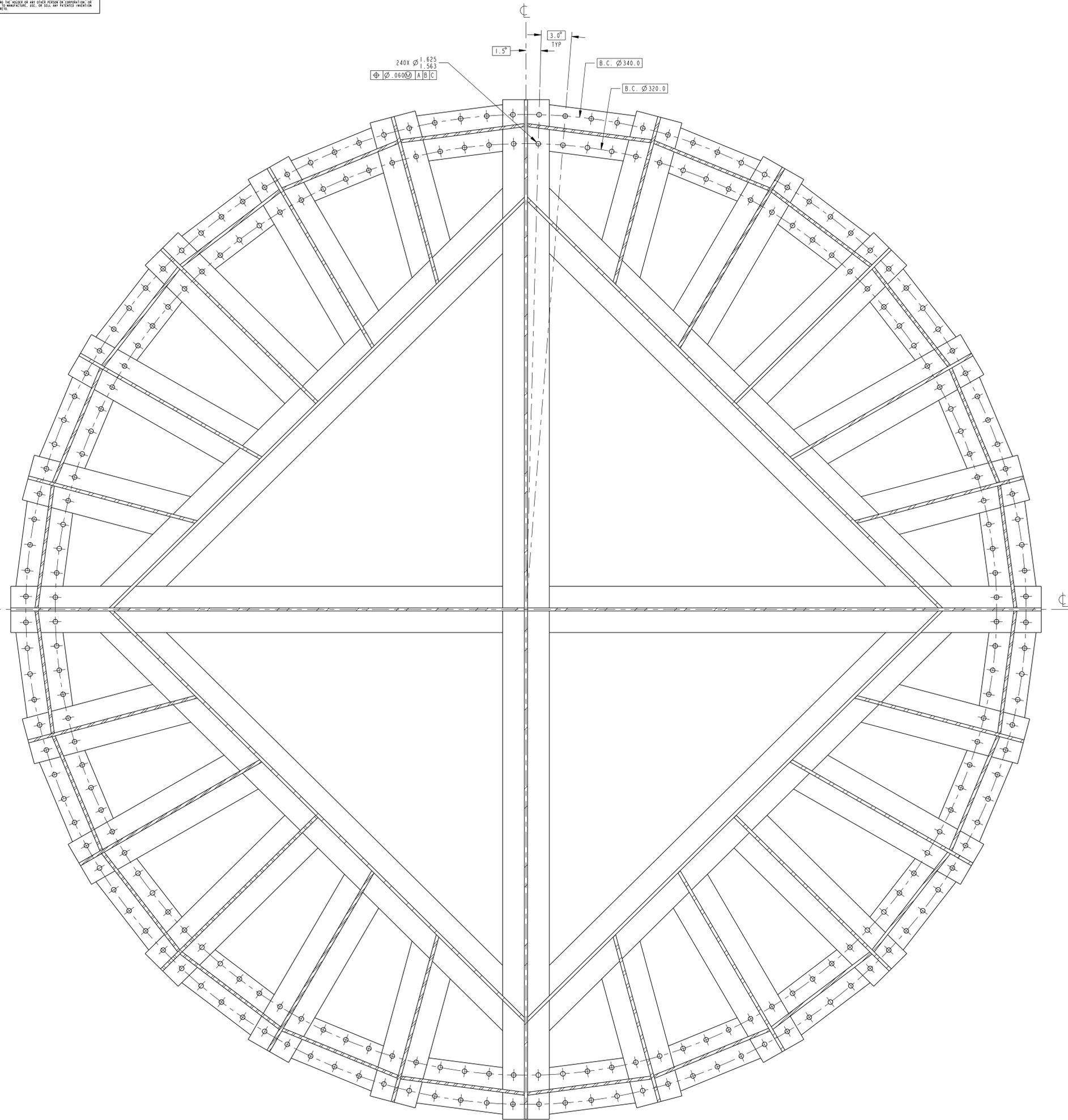
TYPICAL BEAM WELD INTERFACE DETAIL
(FULL COPING REQUIRED)

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06-13-14
DATE

WELDMENT, LOAD SPIDER, SHEER / AXIAL, SLS LH2 TANK TEST		SPECIAL TEST EQUIPMENT DESIGN BRANCH - ET50 GEORGE C. MARSHALL SPACE FLIGHT CENTER NATIONAL AERONAUTICS AND SPACE ADMINISTRATION ASTONVILLE, ALABAMA	
90M14156		REVISION SEE SHEET	3 4

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



FIND NO. $\frac{3}{3}$
SCALE 3/4

- PRELIMINARY -
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06-13-14
DATE

SECTION E-E SH2
SCALE 2/25

WELDMENT, LOAD SPIDER, SHEER / AXIAL, SLS LH2 TANK TEST	SPECIAL TEST EQUIPMENT DESIGN BRANCH - ET50 GEORGE C. MARSHALL SPACE FLIGHT CENTER NATIONAL AERONAUTICS AND SPACE ADMINISTRATION ASTROLOGIC, BLUMBERG
	90M14156 REVISION SEE SH11 E 4 4