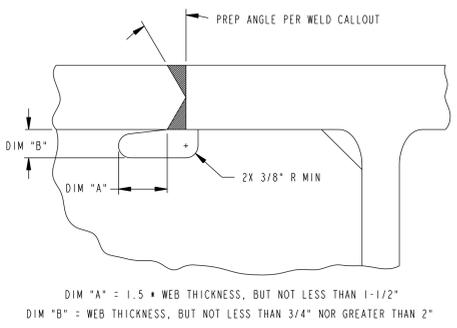
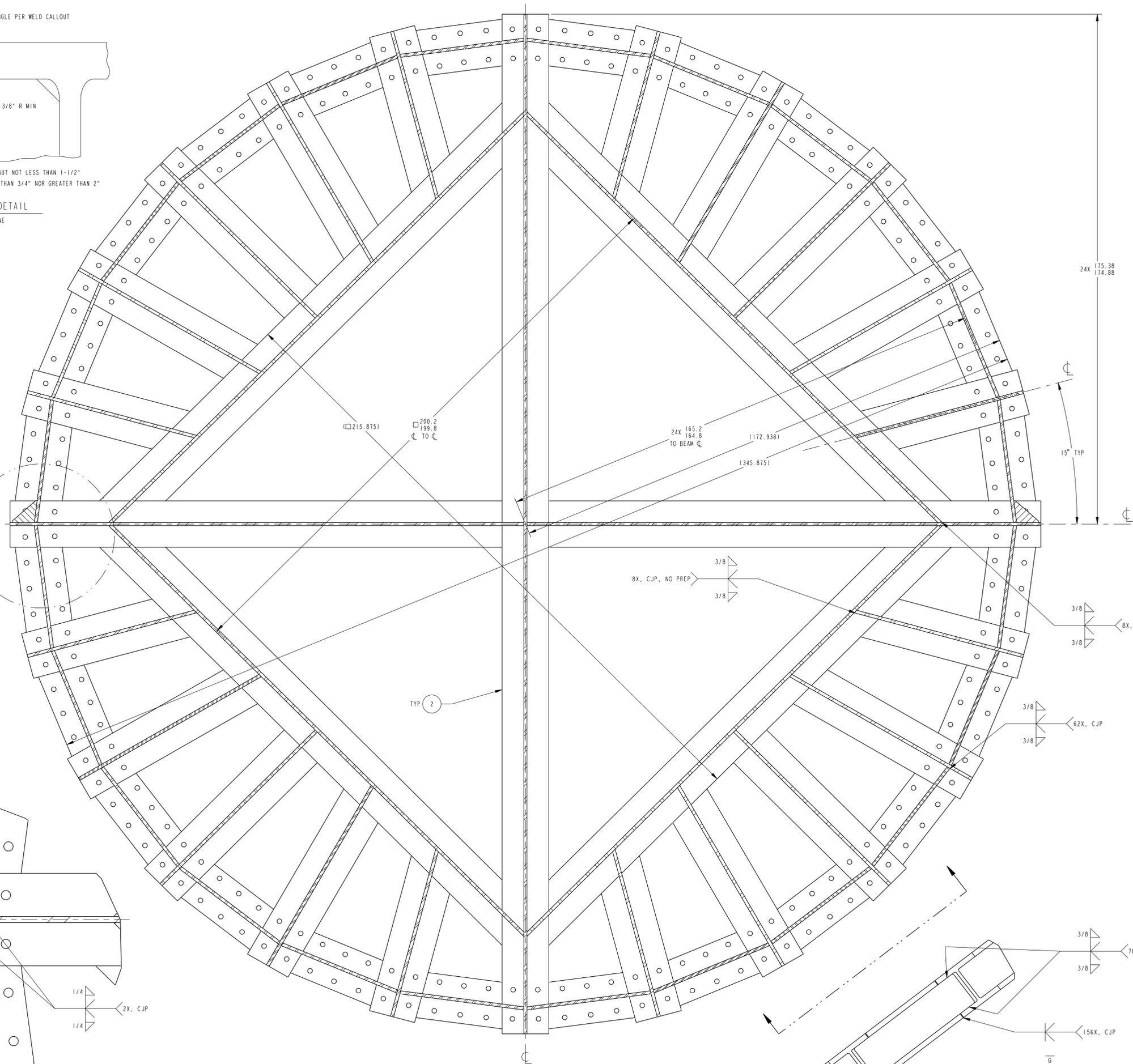


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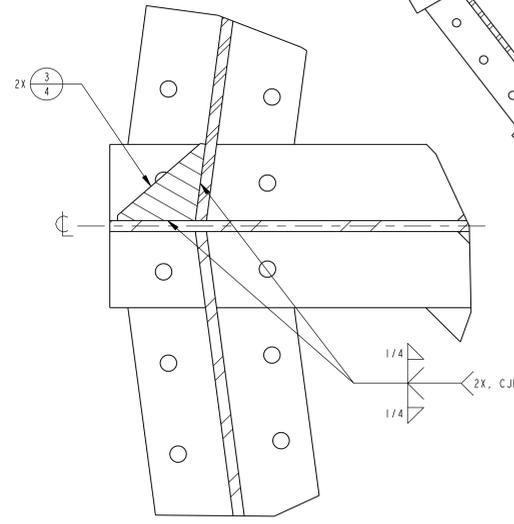
REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



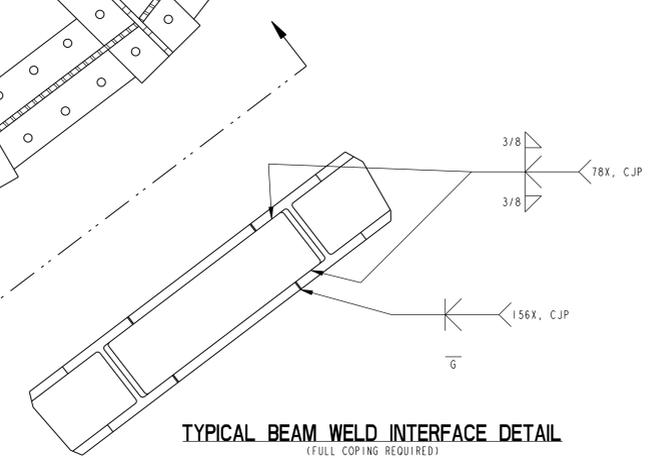
WELD PREP DETAIL
SCALE: NONE



SECTION D-D SH2
SCALE 2/25



DETAIL C
(AS SHOWN AND ONE SIMILAR LOCATION)
SCALE 4/25



TYPICAL BEAM WELD INTERFACE DETAIL
(FULL COPING REQUIRED)

- PRELIMINARY -
THIS DRAWING HAS NOT COMPLETED THE REVIEW PROCESS AND IS SUBJECT TO CHANGE.
07-14-14
DATE

WELDMT, LOAD SPIDER, SHEER / AXIAL, SLS LH2 TANK TEST		SPECIAL TEST EQUIPMENT DESIGN BRANCH - ETSO GEORGE C. MARSHALL SPACE FLIGHT CENTER NATIONAL AERONAUTICS AND SPACE ADMINISTRATION ASTROSHELL, ALABAMA	
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