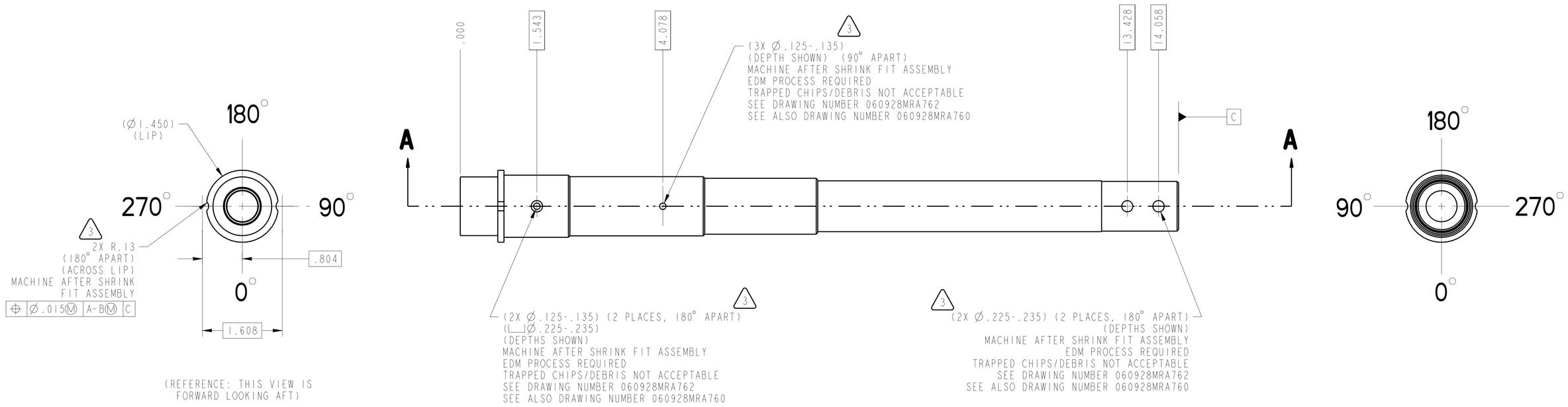
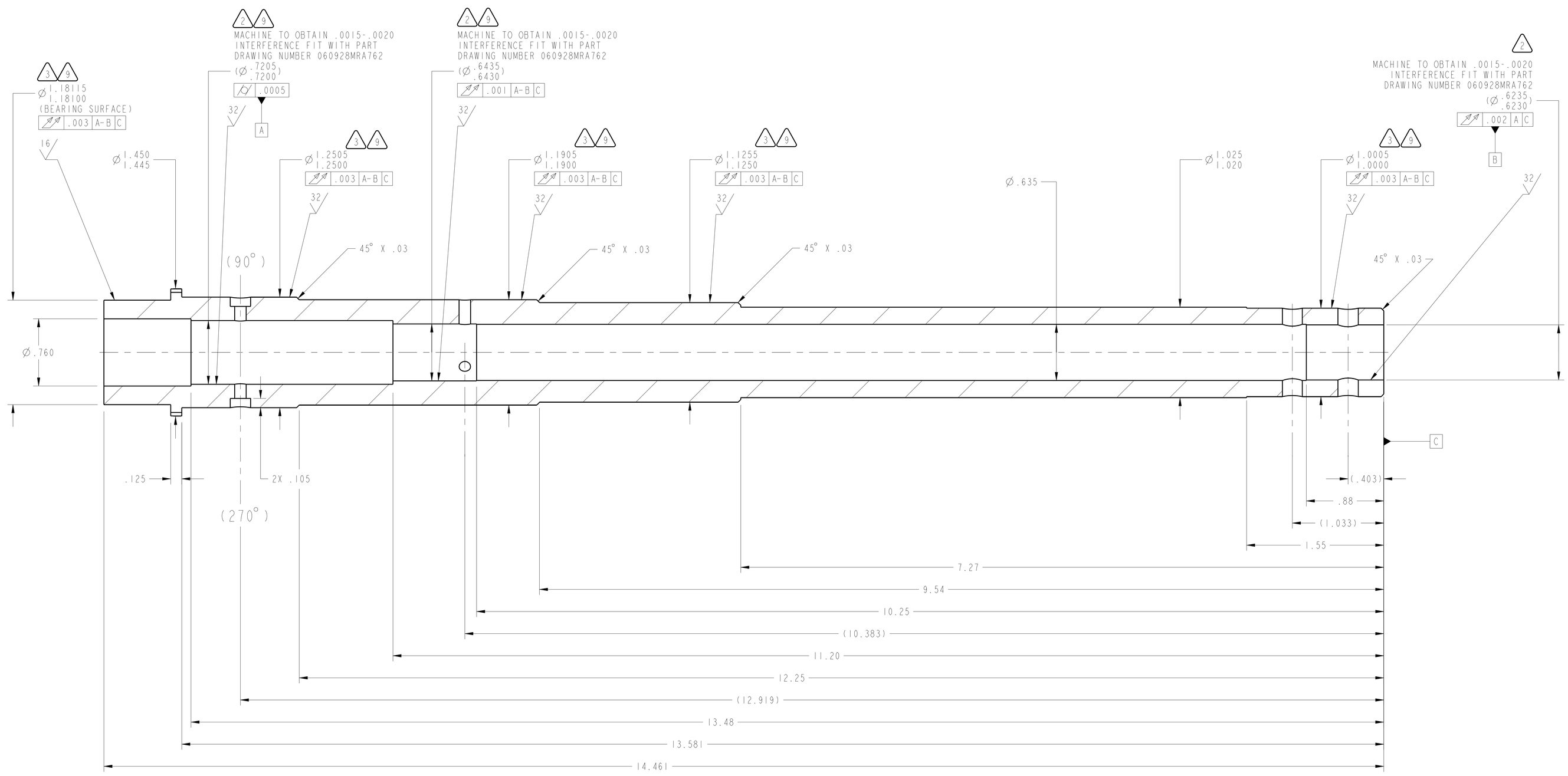
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED

1. ALL DIMENSIONS SHOWN ARE FINISH DIMENSIONS. FINISH TO DIMENSIONS SHOWN UNLESS OTHERWISE NOTED.
2. IDENTIFIED DIMENSION OR FEATURE TO BE SHRINK FIT WITH ANOTHER PART. SEE ASSEMBLY DRAWING NUMBER 0609287MRA760 AND SUB-ASSEMBLY DRAWING NUMBER 060928MRA762. ALSO SEE PART DRAWING NUMBERS 0928MRA761 AND 0928MRA764.
3. IDENTIFIED DIMENSION OR FEATURE TO BE FINISH MACHINED AFTER SHRINK FIT ASSEMBLY. SEE ASSEMBLY DRAWING NUMBER 0609287MRA760 AND SUB-ASSEMBLY DRAWING NUMBER 060928MRA762. ALSO SEE PART DRAWING NUMBERS 0928MRA761 AND 0928MRA764.
4. MATERIAL: 4340 STEEL, SAE AMS 6415S.
5. 125 Ra ALL OVER UNLESS OTHERWISE SPECIFIED.
6. BREAK ALL EDGES .010-.020 UNLESS OTHERWISE SPECIFIED.
7. ALL CORNER FILLETS TO BE R.015-.020 UNLESS OTHERWISE SPECIFIED.
8. UNLESS OTHERWISE SPECIFIED, ALL FACES AND DIAMETERS MUST BE ⌖ .004 A-B C
9. MINIMUM GRINDING RELIEF AT CORNER IS ACCEPTABLE IF REQUIRED TO ACHIEVE SPECIFIED DIMENSION.
10. FINISHED PART MUST PASS DYE PENETRANT INSPECTION PER ASTM-E1417 TYPE I, METHOD A, SENSITIVITY LEVEL 2. ACCEPTANCE PER MIL-STD-1907, GRADE C. REMOVAL OF DEFECTS BY GRINDING OR POLISHING SHALL BE WITHIN DIMENSIONAL TOLERANCES.





SECTION **A-A**
SCALE 2/1

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES X.X ± 0.03 X.XXX ± 0.005 X.XX ± 0.01 ANGLE ± 0° 30' BREAK EDGES: .01-.02 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	RELEASE DATE	02/07/2014
			DESIGNER	DEZ / R. DETAMORE
			ENGINEER	DER / M. STEVENS
060928MRA705	2-SPEED TRANS		STATE	Released
NEXT ASSY	USED ON	THIRD ANGLE PROJECTION	WINDCHILL PRODUCT	060928_Variable_Speed_Transmissio
APPLICATION			MODEL	A763_SHAFT_OUTPUT_SLEEVE_CORE
CONTRACTOR: -				
CONTRACT NO: -				

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN H. GLENN RESEARCH CENTER
LEWIS FIELD, CLEVELAND, OHIO

TITLE: SHAFT, OUTPUT, SLEEVE, CORE

SIZE	CAGE CODE	DWG NO	REV
E	1QFP5	060928MRA763	-

SCALE: 1/1 SHEET 1 OF 1

DWG NO 060928MRA763 SH 1 REV -

NAME:DERTMAOR OBJECT:VPRE_BMPT_OUTPUT_SLEEVE_CORE DATE:07-Feb-14 18:22:28