

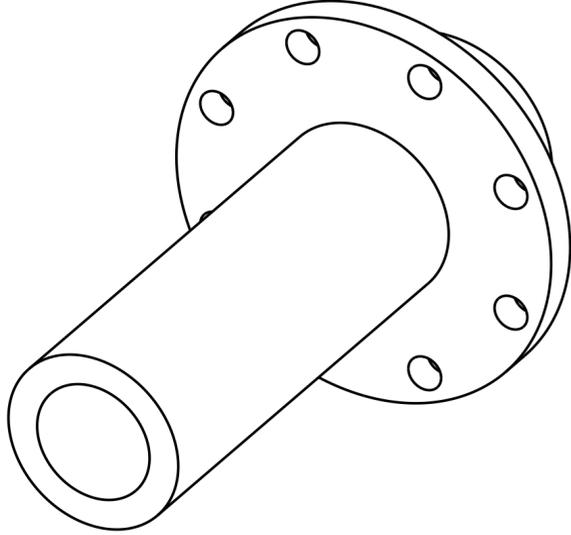
EAR 99 NLR

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVAL

NOTICE - WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT THEREBY INCURS NO RESPONSIBILITY NOR OBLIGATION WHATSOEVER, AND THE FACT THAT THE GOVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS OR OTHER DATA IS NOT TO BE REGARDED BY IMPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR ANY OTHER PERSON OR CORPORATION, OR CONVEYING ANY RIGHTS OR PERMISSION TO MANUFACTURE, USE, OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THERETO.

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EDDR #: 1313852



ISOMETRIC

NOTES:

GENERAL

1A. THIS DRAWING PROVIDES A GENERAL REPRESENTATION FOR THE INDICATED PART.

MATERIAL

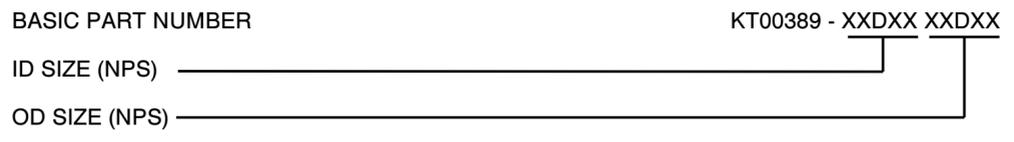
2A. MATERIAL FOR THIS PART SHALL BE DEFINED BY THE SPECIFICATION AT THE NEXT LEVEL OF ASSEMBLY.

ASSEMBLY

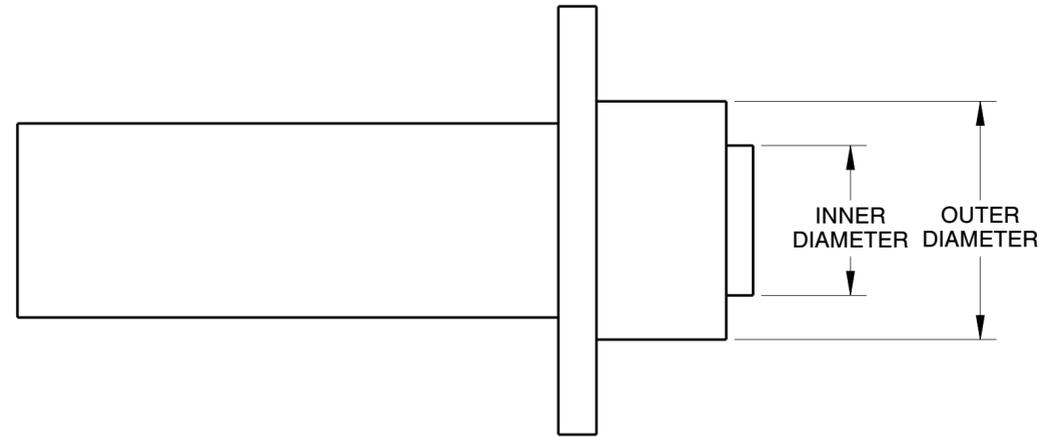
3A. ADDITIONAL DIMENSIONAL AND DESIGN RESTRICTIONS SHALL BE DEFINED AT THE NEXT LEVEL OF ASSEMBLY.

MARKING

4A. BELOW IS THE METHOD FOR PART NUMBER CONSTRUCTION



NUMBER	INTERFACE DATA (NPS)	
	INNER DIAMETER	OUTER DIAMETER
KT00389-01D0002D00	1	2
KT00389-03D0005D00	3	5
KT00389-04D0006D00	4	6
KT00389-06D0008D00	6	8
KT00389-08D0010D00	8	10
KT00389-10D0012D00	10	12



CAD MAINTAINED. CHANGES SHALL BE INCORPORATED ONLY BY THE DESIGN ACTIVITY.		UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES. INTERPRET DIM AND TOL PER ASME Y14.5-2009. TOLERANCES ON:		ORIGINAL DATE OF DRAWING (YYYY/MM/DD)		JOHN F. KENNEDY SPACE CENTER, NASA KENNEDY SPACE CENTER, FLORIDA							
SOFTWARE	CREO PARAMETRIC 2.0	FRACTIONS	DECIMALS	ANGLES	DRAFTSMAN	CHECKER	CRYOGENIC MALE BAYONET, FLANGED						
FILENAME	KT00389D	± 1/16	1 PL ±.1	1 PL ±.5°	S. A. BRYANT	C. L. JONES							
MATERIAL	NOTED		2 PL ±.03		ENGINEER	CHECKER							
HEAT TREATMENT	NONE	THIRD ANGLE PROJECTION			ENGINEER		E. L. THOMPSON						
FINAL PROTECTIVE FINISH	NONE	NEXT ASSY		USED ON		SUBMITTED							
EAR 99 NLR		APPLICATION		T. O. ADAMS		SCALE		CAGE CODE		DWG NO		REV	
				A. C. LITTLEFIELD		NONE		22264		KT00389		-	
						UNIT WEIGHT		N/A		SHEET		1 OF 1	

KT00389D (CRYOGENIC MALE BAYONET, FLANGED)

Document Number: KT00389D

Version: -

Name: CRYOGENIC MALE BAYONET, FLANGED

Type: Drawing

Container: SLS-GSDO Cryogenic Delivery Product

State: Released

Modified By: Stuart Bryant

Modified On: Tue, Mar 25, 2014 09:36:00 EDT

Change Requests: K-CR-10432

Maturity History

Version	State	Promoted By	Promoted On
-.8	Released	wcadmin-(Site)	Wed, Apr 9, 2014 08:34:39 EDT
-.8	Completed	Stuart Bryant	Thu, Mar 27, 2014 13:18:45 EDT
-.8	Under Review	wcadmin-(Site)	Wed, Mar 26, 2014 16:39:00 EDT
-.8	In Work	Nick-Delgado-(PM)	Wed, Mar 26, 2014 13:58:16 EDT
-.8	Completed	Stuart Bryant	Wed, Mar 26, 2014 11:33:10 EDT
-.8	Under Review	wcadmin-(Site)	Tue, Mar 25, 2014 15:30:41 EDT
-.8	In Work	William Patrick	Tue, Mar 25, 2014 15:24:40 EDT
-.8	Under Review	wcadmin-(Site)	Tue, Mar 25, 2014 09:46:23 EDT
-.7	In Work	wcadmin-(Site)	Tue, Mar 25, 2014 09:14:59 EDT
-.7	Under Review	wcadmin-(Site)	Fri, Mar 21, 2014 10:29:45 EDT
-.1	In Work	James Tuckerman	Tue, Aug 13, 2013 19:12:46 EDT

KDDMS Routing History

CN/CT Number	Task	Assignee	Role	Events	Comment	Started	Completed
D-CN-10540	KSC Documentation Release Audit Change Notice	Nicholas Delgado	Change Admin III	Complete	released per KDP-P-2718	Tue, Apr 8, 2014 14:27:43 EDT	Wed, Apr 9, 2014 08:34:39 EDT
K-CT-10467	KSC Complete Signature Required Assignment	Brett Lannie	Assignee		routed for signature approval per KDP-P-2718	Thu, Mar 27, 2014 14:50:18 EDT	Thu, Mar 27, 2014 15:14:52 EDT
K-CT-10467	KSC Signature Required	Kevin Kelleher	Signatory	Complete		Thu, Mar 27, 2014 15:14:52 EDT	Tue, Apr 8, 2014 14:27:42 EDT
K-CT-10467	KSC Signature Required	Theodore Adams	Signatory	Complete		Thu, Mar 27, 2014 15:14:52 EDT	Wed, Apr 2, 2014 18:24:12 EDT
K-CT-10467	KSC Signature Required	Alan Littlefield	Signatory	Complete	approve	Thu, Mar 27, 2014 15:14:52 EDT	Tue, Apr 1, 2014 14:03:42 EDT
K-CT-10467	KSC Signature Required	Stephen Kugelmann	Signatory	Complete	Approved	Thu, Mar 27, 2014 15:14:52 EDT	Mon, Mar 31, 2014 09:10:15 EDT
K-CT-10467	KSC Signature Required	Edward Thompson	Signatory	Complete		Thu, Mar 27, 2014 15:14:52 EDT	Fri, Mar 28, 2014 07:38:01 EDT
K-CT-10467	KSC Signature Required	Stuart Bryant	Signatory	Complete		Thu, Mar 27, 2014 15:14:52 EDT	Thu, Mar 27, 2014 16:07:46 EDT