KT00388D, -.9, RELEASED, Verify Latest Revision in KDDMS

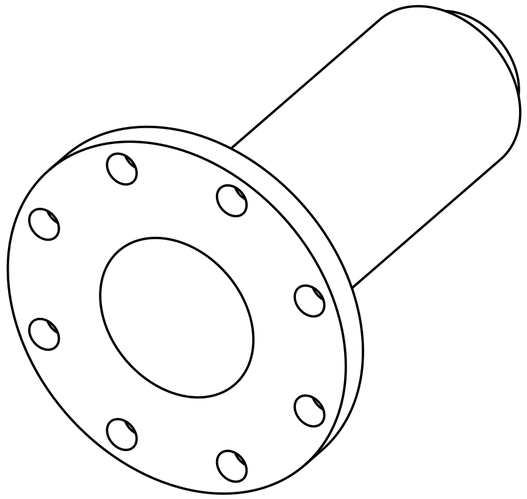
NOTICE - WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT THEREBY INCURS NO RESPONSIBILITY NOR OBLIGATION WHATSOEVER; AND THE FACT THAT THE GOVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS OR OTHER DATA IS NOT TO BE REGARDED BY IMPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR ANY OTHER PERSON OR CORPORATION, OR CONVEYING ANY RIGHTS OR PERMISSION TO MANUFACTURE, USE, OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THERETO.

EAR 99 NLR

THE INFORMATION CONTAINED IN THE DOCUMENT IS TECHNICAL IN CONTENT, BUT IS NOT TECHNICAL DATA AS DEFINED BY THE ITAR OR THE EAR, AND THEREFORE IS EAR 99 NLR (NO EXPORT LICENSE REQUIRED), [GENERAL PROHIBITION SIX (EMBARGO) APPLIES TO ALL ITEMS SUBJECT TO THE EAR, I.E. ITEMS ON THE CCL AND WITHIN EAR 99 NLR. YOU MAY NOT MAKE AN EXPORT OR RE-EXPORT CONTRARY TO THE PROVISIONS OF PART 746 (EMBARGOS AND OTHER SPECIAL CONTROLS) OF THE EAR AND 22 CFR PART 126.1 OF THE ITAR.]

EDDR #: 131847

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVAL



ISOMETRIC

NOTES:

GENERAL

1A. THIS DRAWING PROVIDES A GENERAL REPRESENTATION FOR THE INDICATED PART.

MATERIAL

2A. MATERIAL FOR THIS PART SHALL BE DEFINED BY THE SPECIFICATION AT THE NEXT LEVEL OF ASSEMBLY.

ASSEMBLY

3A. ADDITIONAL DIMENSIONAL AND DESIGN RESTRICTIONS SHALL BE DEFINED AT THE NEXT LEVEL OF ASSEMBLY.

MARKING

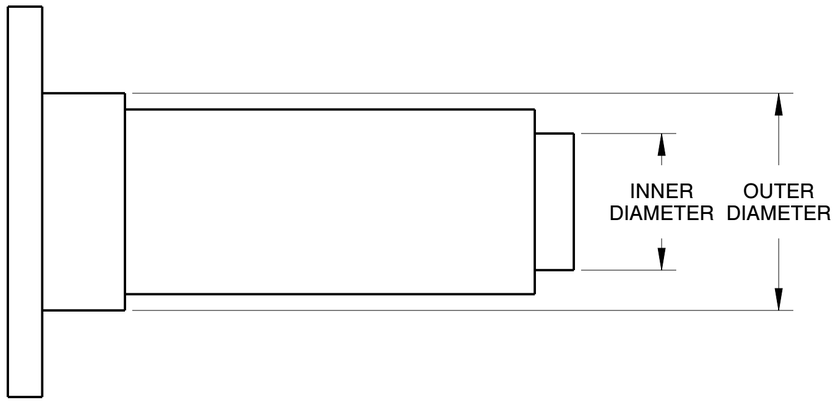
4A. BELOW IS THE METHOD FOR PART NUMBER CONSTRUCTION

BASIC PART NUMBER KT00388 - XXDXX XXDXX

ID SIZE (NPS)

OD SIZE (NPS)

TABLE 1 FABRICATION DATA		
NUMBER	INTERFACE DATA (NPS)	
	INNER DIAMETER	OUTER DIAMETER
KT00388-01D0002D00	1	2
KT00388-03D0005D00	3	5
KT00388-04D0006D00	4	6
KT00388-06D0008D00	6	8
KT00388-08D0010D00	8	10
KT00388-10D0012D00	10	12



EAR 99 NLR

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED ONLY BY THE DESIGN ACTIVITY.

SOFTWARE: CREO PARAMETRIC 2.0
FILENAME: KT00388D
MATERIAL: NOTED
HEAT TREATMENT: NONE
FINAL PROTECTIVE FINISH: NONE

NEXT ASSY | USED ON
APPLICATION

UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES. INTERPRET DIM AND TOL PER ASME Y14.5-2009. TOLERANCES ON:
FRACTIONS ± 1/16 | DECIMALS 1 PL ±.1, 2 PL ±.03, 3 PL ±.010 | ANGLES 1 PL ±.5°

THIRD ANGLE PROJECTION

ORIGINAL DATE OF DRAWING (YYYY/MM/DD)
DRAFTSMAN: S. A. BRYANT
CHECKER: C. L. JONES
ENGINEER:
CHECKER:
ENGINEER:
STRESS:
ENGINEER: E. L. THOMPSON
SUBMITTED: T. O. ADAMS
APPROVED: A. C. LITTLEFIELD

JOHN F. KENNEDY SPACE CENTER, NASA
KENNEDY SPACE CENTER, FLORIDA

CRYOGENIC FEMALE BAYONET, FLANGED

SIZE	CAGE CODE	DWG NO	REV
C	22264	KT00388	-

SCALE NONE | UNIT WEIGHT N/A | SHEET 1 OF 1

REV -
SHEET 1
DWG NO KT00388

KT00388D (-.9) RELEASED Verify latest version prior to use

KT00388D (CRYOGENIC FEMALE BAYONET, FLANGED)

Document Number:	KT00388D
Version:	-
Name:	CRYOGENIC FEMALE BAYONET, FLANGED
Type:	Drawing
Container:	SLS-GSDO Cryogenic Delivery Product
State:	Released
Modified By:	Stuart Bryant
Modified On:	Tue, Mar 25, 2014 10:03:20 EDT
Change Requests:	K-CR-10437

Maturity History

Version	State	Promoted By	Promoted On
-.9	Released	wcadmin-(Site)	Wed, Apr 9, 2014 08:34:00 EDT
-.9	Completed	Stuart Bryant	Wed, Mar 26, 2014 15:51:53 EDT
-.9	Under Review	wcadmin-(Site)	Tue, Mar 25, 2014 15:21:28 EDT
-.9	In Work	Stuart Bryant	Tue, Mar 25, 2014 14:31:33 EDT
-.9	Under Review	wcadmin-(Site)	Tue, Mar 25, 2014 10:19:39 EDT
-.7	In Work	wcadmin-(Site)	Tue, Mar 25, 2014 09:15:48 EDT
-.7	Under Review	wcadmin-(Site)	Fri, Mar 21, 2014 10:27:18 EDT
-.1	In Work	James Tuckerman	Tue, Aug 13, 2013 17:11:00 EDT

KDDMS Routing History

CN/CT Number	Task	Assignee	Role	Events	Comment	Started	Completed
D-CN-10533	KSC Documentation Release Audit Change Notice	Nicholas Delgado	Change Admin III	Complete	released per KDP-P-2718	Tue, Apr 8, 2014 14:27:11 EDT	Wed, Apr 9, 2014 08:33:59 EDT
K-CT-10460	KSC Complete Signature Required Assignment	Brett Lannie	Assignee		routed for signature approval per KDP-P-2718	Wed, Mar 26, 2014 17:03:50 EDT	Wed, Mar 26, 2014 17:19:54 EDT
K-CT-10460	KSC Signature Required	Kevin Kelleher	Signatory	Complete		Wed, Mar 26, 2014 17:19:55 EDT	Tue, Apr 8, 2014 14:27:11 EDT
K-CT-10460	KSC Signature Required	Alan Littlefield	Signatory	Complete	approve	Wed, Mar 26, 2014 17:19:55 EDT	Tue, Apr 1, 2014 14:23:30 EDT
K-CT-10460	KSC Signature Required	Stephen Kugelmann	Signatory	Complete	Approved	Wed, Mar 26, 2014 17:19:55 EDT	Mon, Mar 31, 2014 09:11:25 EDT
K-CT-10460	KSC Signature Required	Edward Thompson	Signatory	Complete		Wed, Mar 26, 2014 17:19:55 EDT	Thu, Mar 27, 2014 11:16:39 EDT
K-CT-10460	KSC Signature Required	Stuart Bryant	Signatory	Complete		Wed, Mar 26, 2014 17:19:55 EDT	Wed, Mar 26, 2014 17:59:23 EDT
K-CT-10460	KSC Signature Required	Theodore Adams	Signatory	Complete		Wed, Mar 26, 2014 17:19:55 EDT	Wed, Mar 26, 2014 17:35:57 EDT