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EAR 99 NLR

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVAL

THE INFORMATION CONTAINED IN THE DOCUMENT IS TECHNICAL IN CONTENT, BUT IS NOT TECHNICAL DATA AS DEFINED BY THE ITAR OR THE EAR, AND THEREFORE IS EAR 99 NLR (NO EXPORT LICENSE REQUIRED). [GENERAL PROHIBITION SIX (EMBARGO) APPLIES TO ALL ITEMS SUBJECT TO THE EAR, I.E. ITEMS ON THE CCL AND WITHIN EAR 99 NLR. YOU MAY NOT MAKE AN EXPORT OR RE-EXPORT CONTRARY TO THE PROVISIONS OF PART 746 (EMBARGOS AND OTHER SPECIAL CONTROLS) OF THE EAR AND 22 CFR PART 126.1 OF THE ITAR.]

EDDR #: 1313171

NOTES:

GENERAL

- 1A. THIS DRAWING IS A SUPPLEMENT TO ASME SPECIFICATION B16.9-2012.
- 1B. INTERPRET DIMENSIONS PER ASME B16.9-2012 TABLE I-11.

MATERIAL

2A.	MATERIAL DESIGNATOR	MATERIAL TYPE	MATERIAL SPECIFICATION
	SS	UNS S31600	ASTM A240

ASSEMBLY

- 3A. INTERPRET TOLERANCES PER ASME B16.9-2012 TABLE I-12.

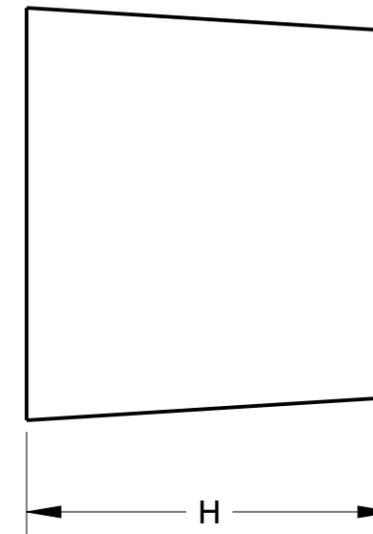
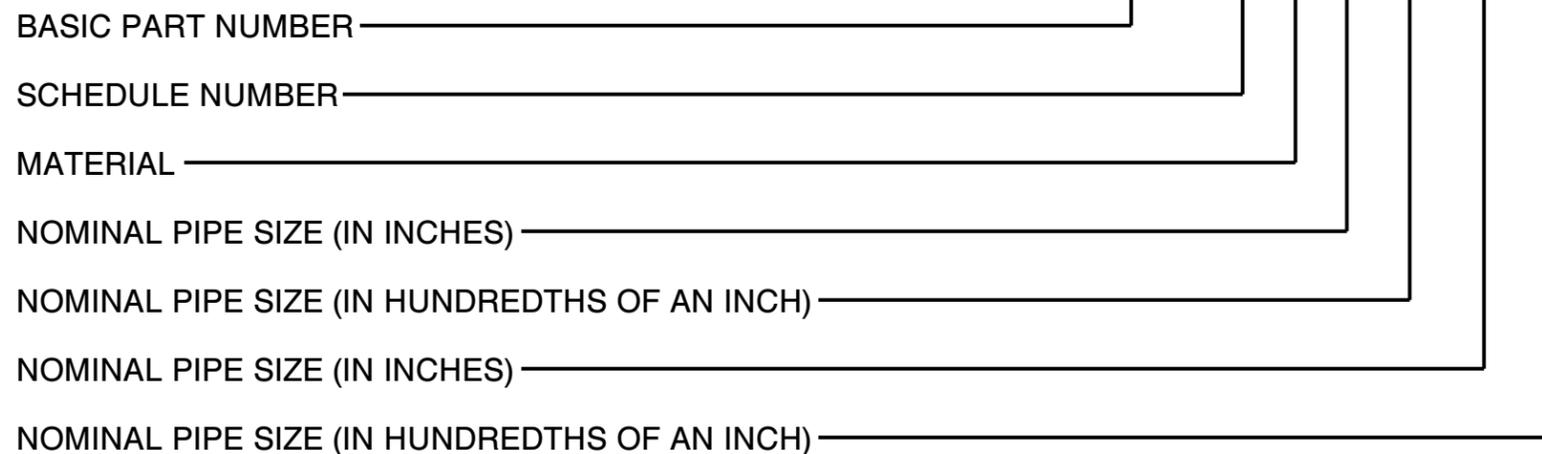
MARKING

- 4A. REFERENCE ASME B16.9-2012 FOR MARKING SPECIFICATIONS.

PART IDENTIFICATION

- 5A. BELOW IS THE METHOD FOR PART NUMBER CONSTRUCTION

KT00108 - XX XX XXDXX - XXDXX



EAR 99 NLR

SPECIFICATION CONTROL DRAWING

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED ONLY BY THE DESIGN ACTIVITY.	SOFTWARE	CREO PARAMETRIC 2.0	UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES. INTERPRET DIM AND TOL PER ASME Y14.5-2009. TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± 1 PL ±.1 1 PL ±.5° 2 PL ±.03 3 PL ±.010	ORIGINAL DATE OF DRAWING (YY/MM/DD)		JOHN F. KENNEDY SPACE CENTER, NASA KENNEDY SPACE CENTER, FLORIDA						
	FILENAME	KT00108D		THIRD ANGLE PROJECTION		REDUCER, CONCENTRIC, B16.9						
	MATERIAL	NOTED			ENGINEER		J. G. GADDONE		SIZE	CAGE CODE	DWG NO	REV
	HEAT TREATMENT				ENGINEER		J. E. PORTA		B	22264	KT00108	-
	FINAL PROTECTIVE FINISH			APPLICATION		APPROVED		A. C. LITTLEFIELD		SCALE	UNIT WEIGHT	SHEET
		NEXT ASSY	USED ON			.500			1	1		

SHEET 1 REV - DWG NO KT00108

KT00108D (REDUCER, CONCENTRIC, B16.9 DRAWING)

Document Number: KT00108D

Version: -

Name: REDUCER, CONCENTRIC, B16.9 DRAWING

Type: Drawing

Container: NE Institutional Product Library

State: Released

Modified By: Vanessa Martins

Modified On: Wed, Jul 24, 2013 14:49:13 EDT

Change Requests: K-CR-04668

Maturity History

Version	State	Promoted By	Promoted On
-.5	Released	wcadmin-(Site)	Thu, Aug 15, 2013 09:26:51 EDT
-.5	Completed	Vanessa Martins	Mon, Jul 29, 2013 09:17:10 EDT
-.5	Under Review	wcadmin-(Site)	Wed, Jul 24, 2013 18:28:43 EDT
-.1	In Work	Vanessa Martins	Tue, Jul 9, 2013 13:05:24 EDT

KDDMS Routing History

CN/CT Number	Task	Assignee	Role	Events	Comment	Started	Completed
D-CN-05118	KSC Documentation Release Audit Change Notice	Nicholas Delgado	Change Admin III	Complete	released per KDP-P-2718	Wed, Aug 14, 2013 07:46:15 EDT	Thu, Aug 15, 2013 09:26:22 EDT
K-CT-05104	KSC Complete Signature Required Assignment	Nicholas Delgado	Assignee		routed for signature approval per KDP-P-2718	Mon, Aug 12, 2013 18:34:03 EDT	Mon, Aug 12, 2013 18:39:53 EDT
K-CT-05104	KSC Signature Required	Joseph Porta	Signatory	Complete		Mon, Aug 12, 2013 18:39:53 EDT	Wed, Aug 14, 2013 07:46:14 EDT
K-CT-05104	KSC Signature Required	Joseph Gaddone	Signatory	Complete	Should we have a material designation for 304SS?	Mon, Aug 12, 2013 18:39:53 EDT	Tue, Aug 13, 2013 15:22:07 EDT
K-CT-05104	KSC Signature Required	Alan Littlefield	Signatory	Complete	approve	Mon, Aug 12, 2013 18:39:53 EDT	Tue, Aug 13, 2013 12:29:52 EDT