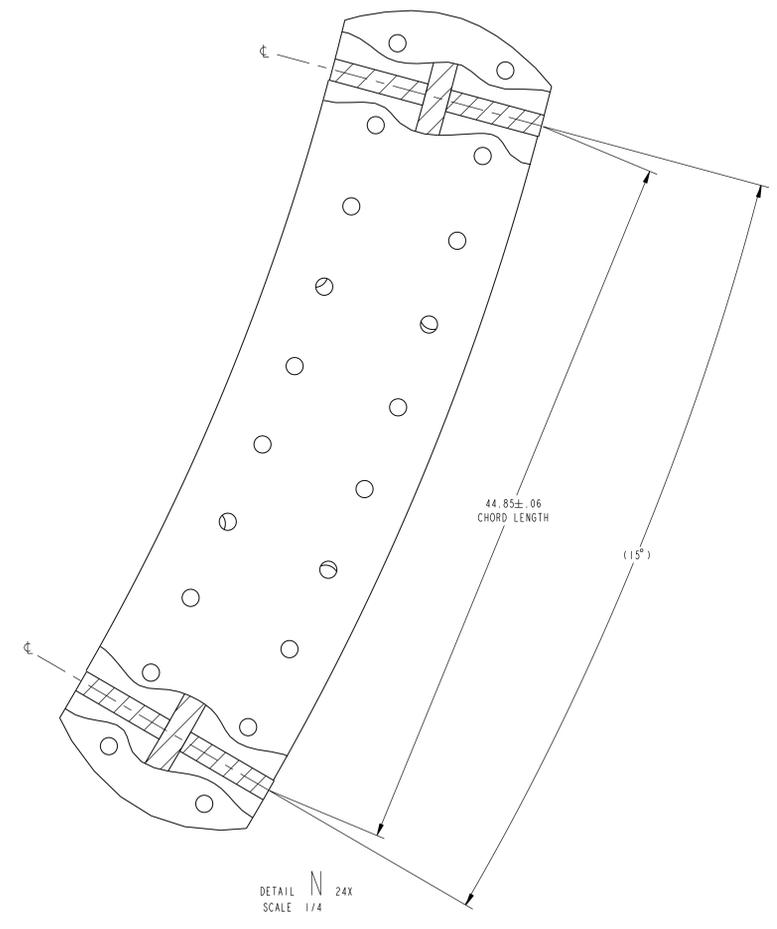
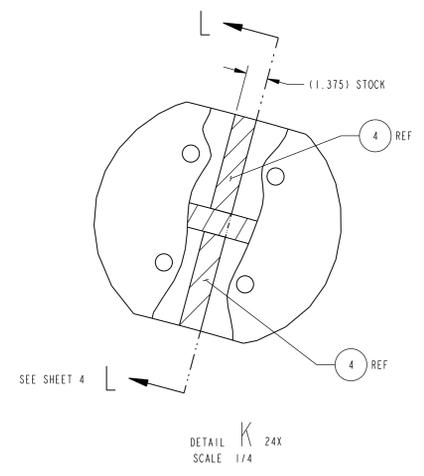
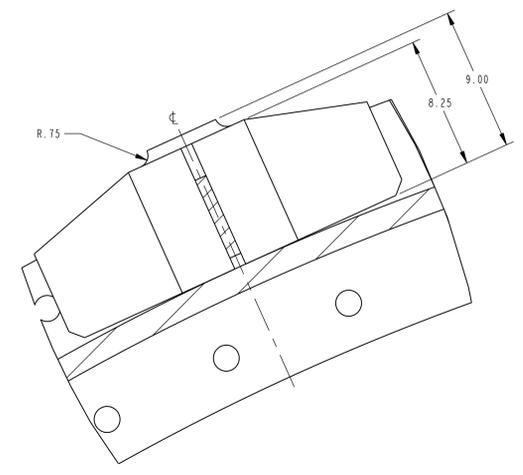
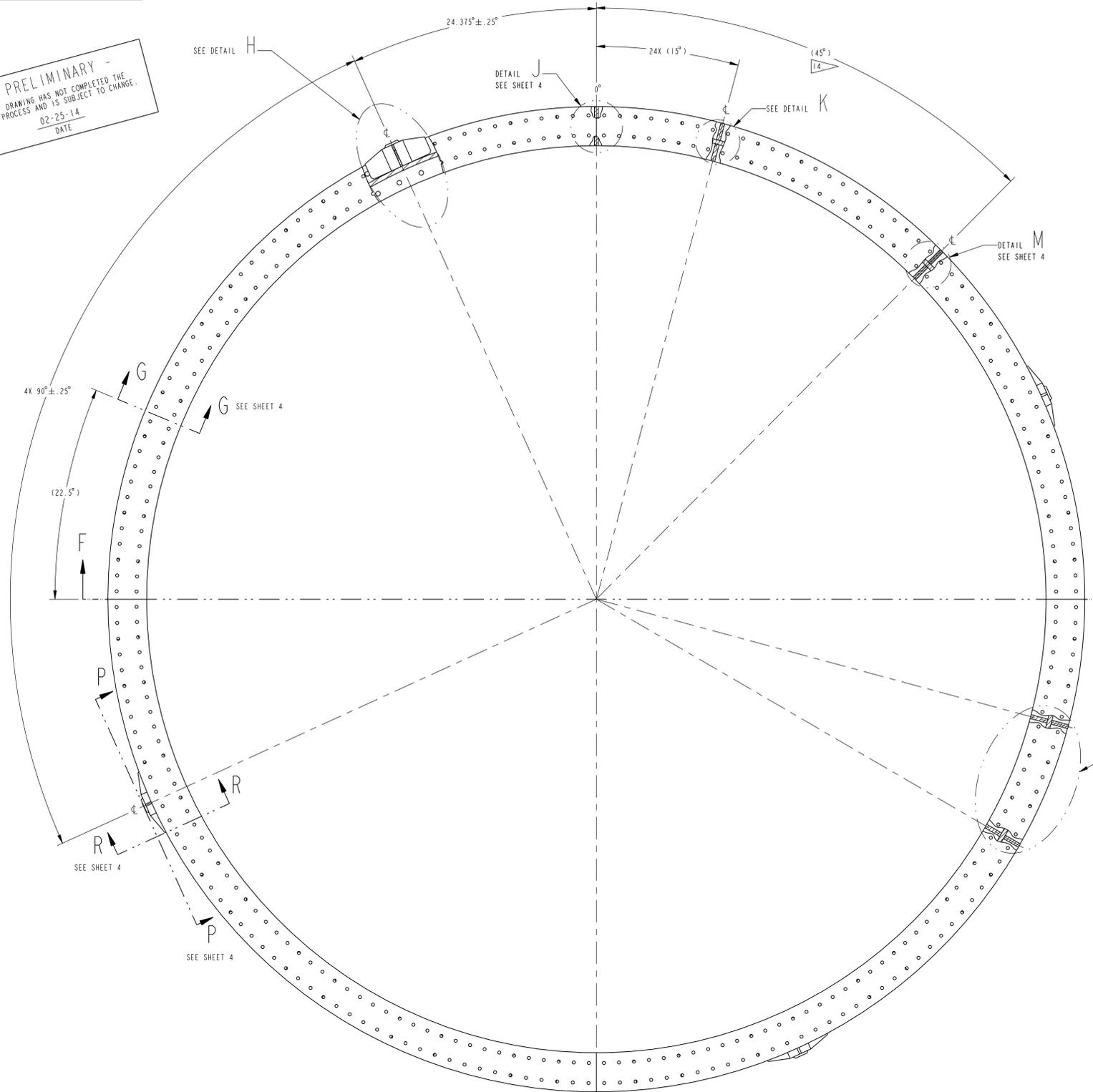


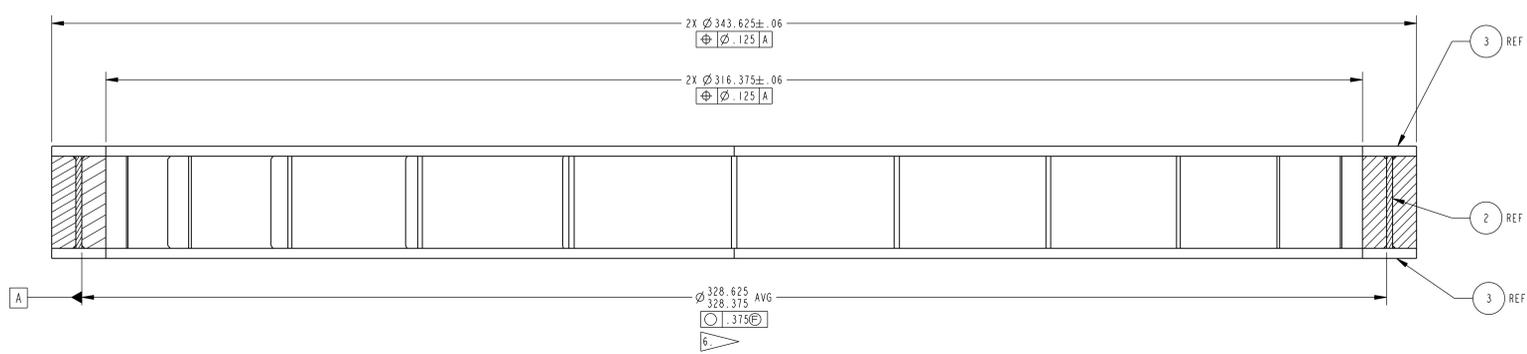
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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



VIEW B-B
 SEE SHEET 1
 SCALE 1/16



LOX/FS QUAL TEST INTERFACE RING ASSEMBLY

90M14200

REV 3

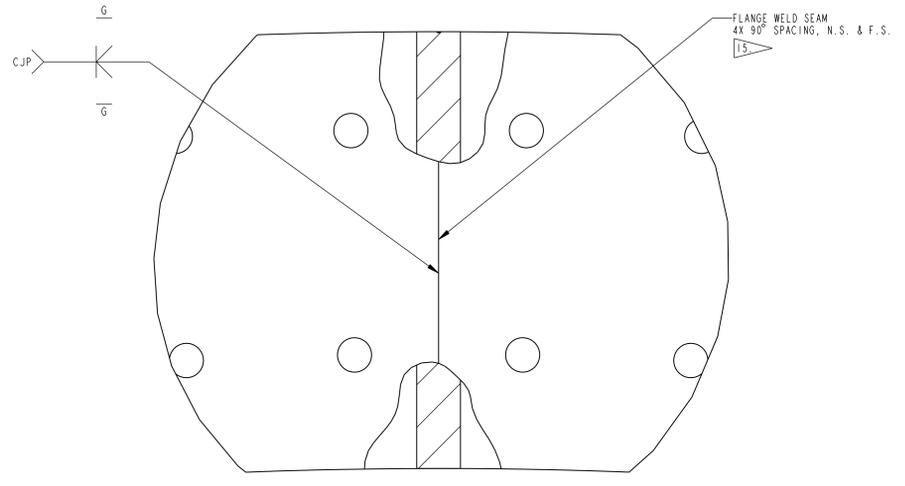
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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL

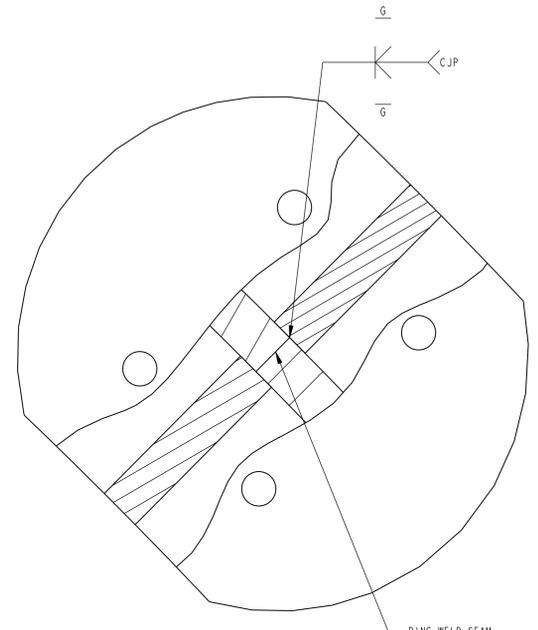
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 02-25-14
 DATE

"FLANGE WELDMENT"
 4X



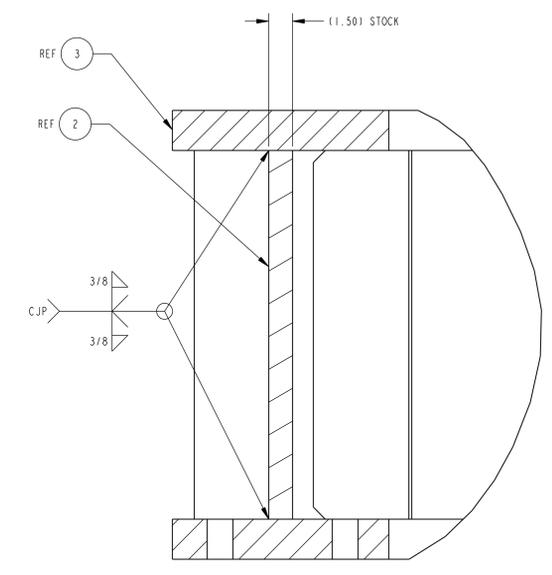
DETAIL J 4X
 SEE SHEET 3
 SCALE 1/2

"RING WELDMENT"
 4X



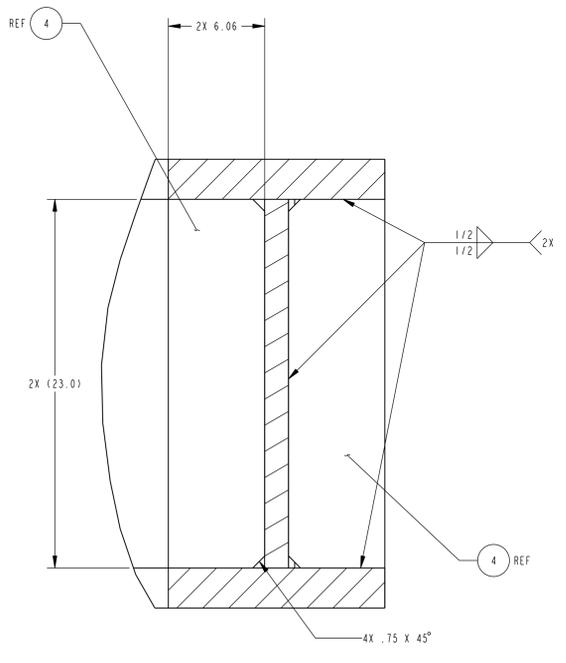
DETAIL M 4X
 SEE SHEET 3
 SCALE 1/2

"FLANGES TO RING WELDMENT"
 ALL AROUND



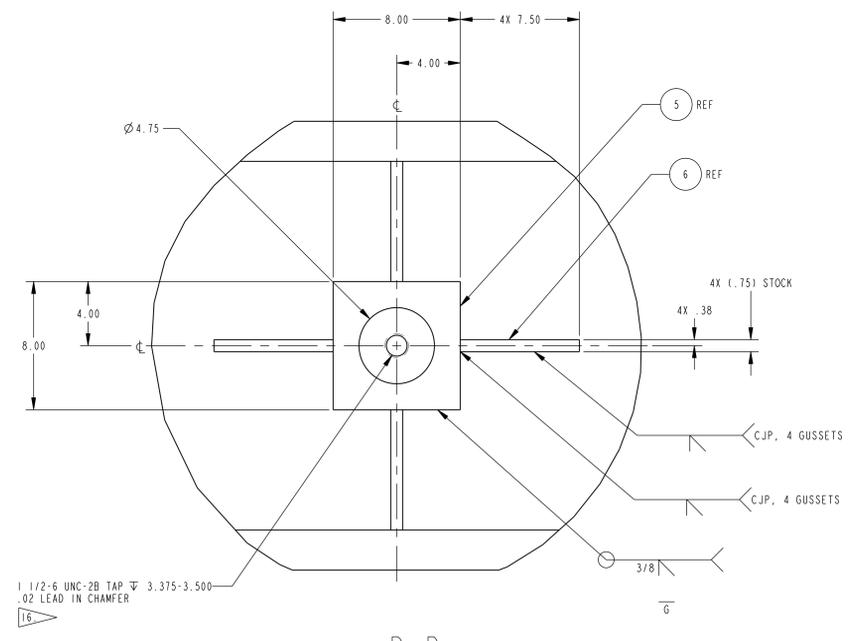
SECTION G-G
 SEE SHEET 3
 SCALE 1/4
 ROTATED 22.5° CCW

"GUSSET WELDMENT"
 24X



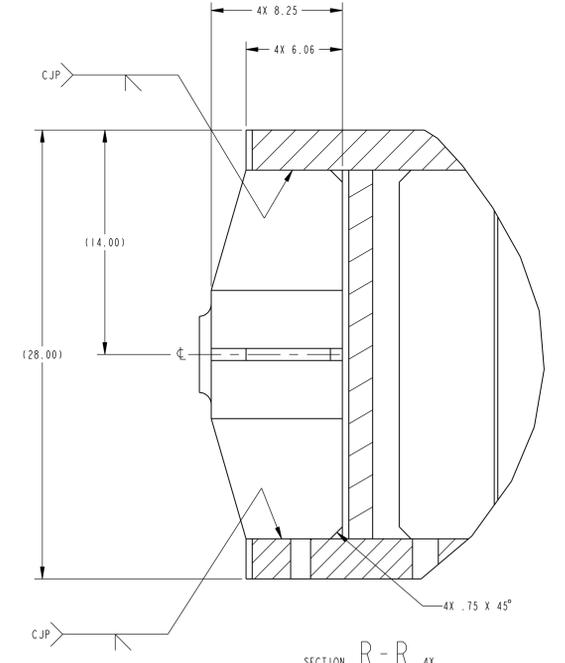
SECTION L-L 24X
 SEE SHEET 3
 SCALE 1/4
 ROTATED 15° CW

"HOIST RING BLOCK WELDMENT"
 4X



SECTION P-P 4X
 SEE SHEET 3
 SCALE 1/4
 ROTATED 65.625° CCW

"HOIST RING BLOCK WELDMENT"
 4X



SECTION R-R 4X
 SEE SHEET 3
 SCALE 1/4
 ROTATED 24.375° CW

LOX/FS QUAL TEST INTERFACE RING ASSEMBLY		SPECIAL TEST EQUIPMENT DESIGN BRANCH - ET50	
		GEORGE C. MARSHALL SPACE FLIGHT CENTER NATIONAL AERONAUTICS AND SPACE ADMINISTRATION WASHINGTON, D.C.	
90M14200		REVISION	SEE SHEET

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