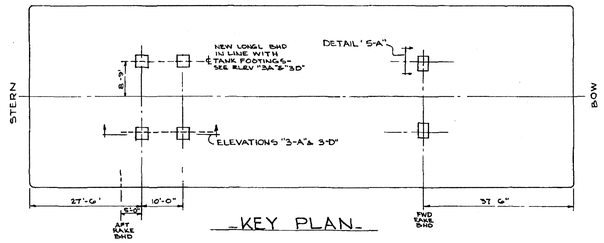
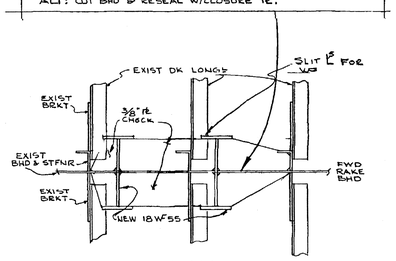
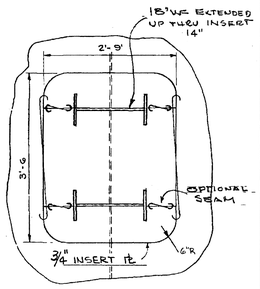


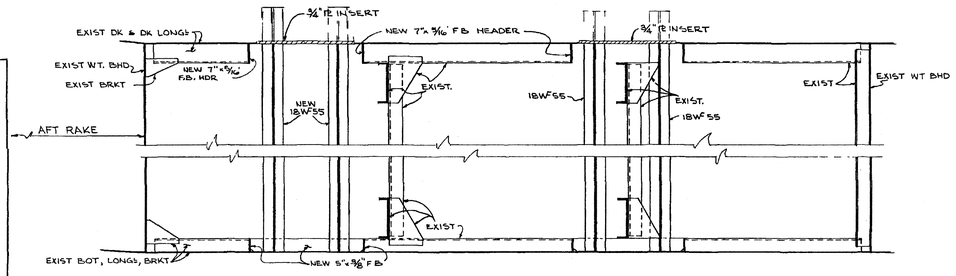
KEY PLAN

NOTE:
SCRIBE BHD & ACCURATELY CUT 7/16" SLOT, DK TO BOT; INSERT 18WF THRU DECK CUT & WELD IN PLACE. — ALT: CUT BHD & RESEAL W/CLOSURE PL.

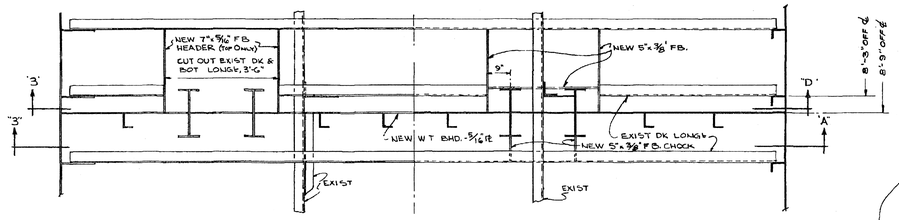


PLAN
DK PL REMOVED
SCALE 3/4" = 1'-0"

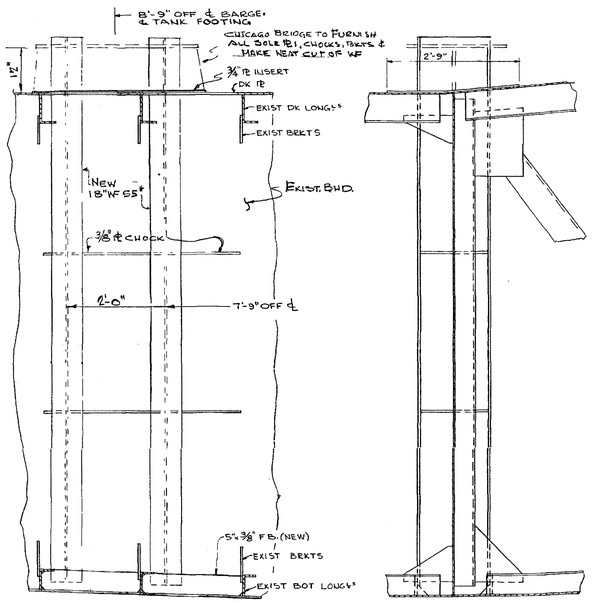




ELEVATION "3-D"
SCALE: 1/2" = 1'-0"



PLAN
SCALE: 1/2" = 1'-0"

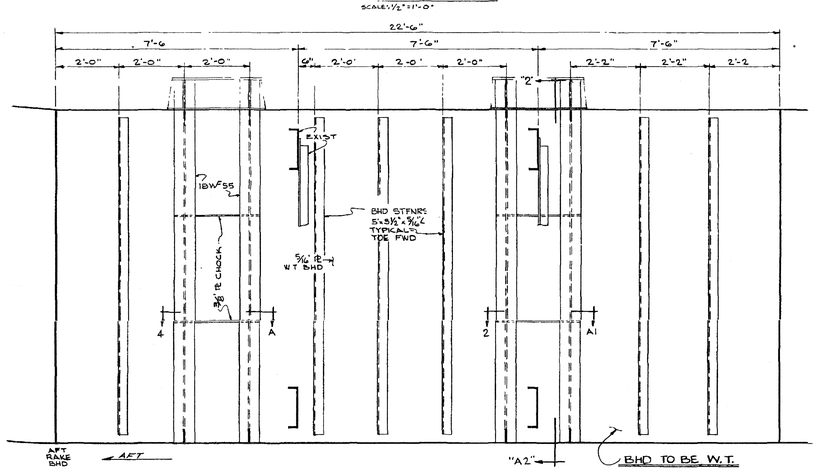


TRANS SECT LOOKING FWD
PORT - AS SHOWN
STBD - OPP HAND

LOOKING OUTBD

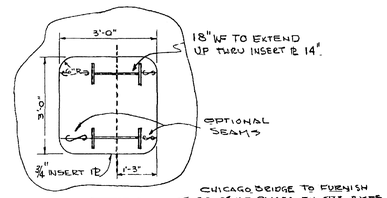
DETAIL "5-A"
SCALE 3/4" = 1'-0"

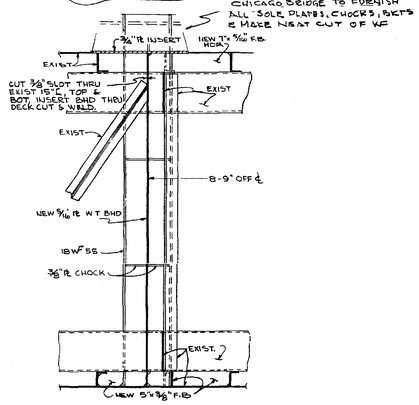
FORWARD LEG SUPPORTS



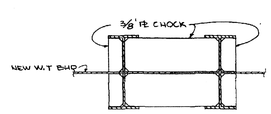
NEW W.T. BHD.
ELEVATION "3-A"
SCALE: 1/2" = 1'-0"

AFT LEG SUPPORTS

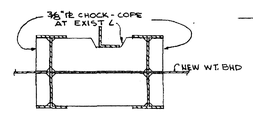




SECTION "2-A2"
SCALE: 1/2" = 1'-0"



DETAIL "4-A"
SCALE 3/4" = 1'-0"



DETAIL "2-A1"
SCALE 3/4" = 1'-0"

WELDING NOTES

ALL WELDING OF ~~ABOVE DECK PADS~~, INSERT PLATES AND MAIN SUPPORT COLUMNS TO BE FULL PENETRATION "V" WELDS WHERE JOINED TO EACH OTHER.

MAIN SUPPORT COLUMNS SHALL BE CONTINUOUSLY WELDED TO 5/16" BHD PLATE WITH FULL 1/4" FILLETS, ALL SIDES.

NEW BULKHEAD TO BE W.T. WITH PERIPHERAL AND STIFFENER WELDING AS REQUIRED BY A.B.S.

FOR REFERENCE ONLY

SCALE 1/2 IN = 1FT
SCALE: 3/4 IN = 1FT.

ISSUED/CEF
NOV 28 2006

SYM	ZONE	DESCRIPTION	DATE	APPROVED
0A		ADMIN CHANGE TO MAKE FORMAT COMPATIBLE WITH WINDCHILL. UPDATED FROM ORIGINAL. FOR SIGNATURES SEE HISTORY. T.D.B. 11/7/05 T.M.M. 11/17/05	11/17/05	

REVISIONS

SIGNATURES	DATE
DRAWN	
CHECKED	
ENGINEER	
ISSUED ISSUED/CEF	11/5/69
CONCURRENCE	
SUBMITTED	
SAFETY	
APPROVED	DATE
USED ON 31B00-D001	

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN C. STENNIS SPACE CENTER SSC, MS 39529-6000
MSS Mississippi Space Services

PROPELLANT BARGES
135'-0"X45'-0"X10'-6" LOX BARGE
TANK SUPPORTS

SIZE F | DWG NO. 31B00-A006 | REV 0A
AUTHORITY | SHEET

REF NO. 0-S7

GRAPHIC SCALE IN INCHES

CADD CONTROLLED DRAWING
CADD P/N: 31B00-A006sht1r0A

REF: MTF-801

EMI GM830RFP00