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EDDR #: 1311469

EAR 99 NLR

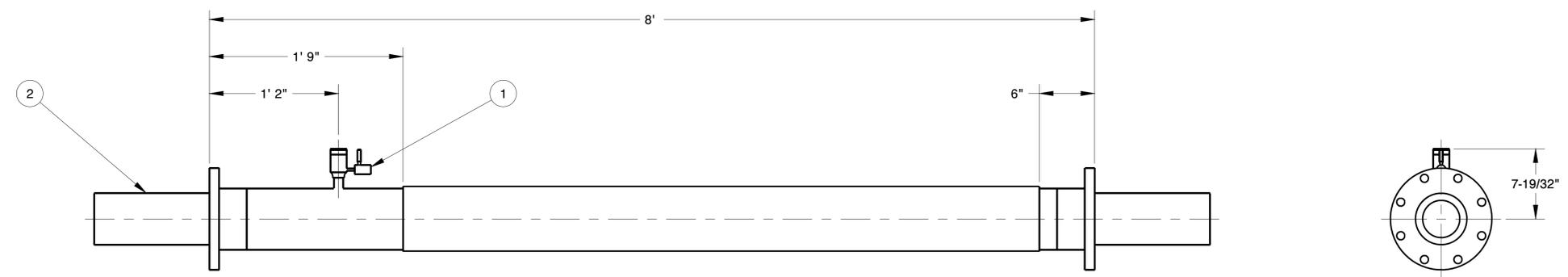
REVISION HISTORY

PART NO.	ZONE	REV	DESCRIPTION	DATE	APPROVAL
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NOTES:

GENERAL

- 1A. INTERPRET THIS DRAWING PER ASME Y14.5-2009.
- 1B. THIS DRAWING PROVIDES THE PHYSICAL DIMENSIONS AND PARTS LIST FOR FLEX HOSE ASSEMBLY. REFER TO PROCUREMENT SPECIFICATION K0000146600 FOR TECHNICAL, FABRICATION, TEST AND INSPECTION REQUIREMENTS.
- 1C. PIPE SPOOL REFERENCE DESIGNATOR NUMBER IS 1100.



QTY	FIND NO OR ITEM NO	DESCRIPTION
2	2	BAYONET, MALE, 4X6
1	1	ASSEMBLY, VACUUM VALVE

PROCUREMENT CONTROL DRAWING

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED ONLY BY THE DESIGN ACTIVITY.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.		ORIGINAL DATE OF DRAWING (YY/MM/DD) 2013/03/15	
SOFTWARE PRO/ENGINEER		TOLERANCES ON: FRACTIONS DECIMALS ANGLES ±1/16 1 PL ±.060 1 PL ± 1° 2 PL ±.030 3 PL ±.010		DRAFTSMAN D.C. STANIFER	CHECKER J. A. STAGI
FILENAME K0000065253D		THIRD ANGLE PROJECTION		ENGINEER W. C. PATRICK	CHECKER L. C. KAYLOR
MATERIAL NOTED	K0000061124 SLS ML			ENGINEER J. K. TUCKERMAN	STRESS ENGINEER V. J. WARD
HEAT TREATMENT --	NEXT ASSY USED ON			E. L. THOMPSON SUBMITTED	
FINAL PROTECTIVE FINISH --	APPLICATION		T. O. ADAMS APPROVED		
				A. C. LITTLEFIELD	

JOHN F. KENNEDY SPACE CENTER, NASA KENNEDY SPACE CENTER, FLORIDA

FLEX HOSE 4 X 6, VACUUM JACKET, LIQUID HYDROGEN VENT

SIZE D 22264	CAGE CODE K0000065253	DWG NO K0000065253	REV -
SCALE .125	UNIT WEIGHT 167.73	SHEET 1	OF 1

EAR 99 NLR

DWG NO: K0000065253 SHEET 1