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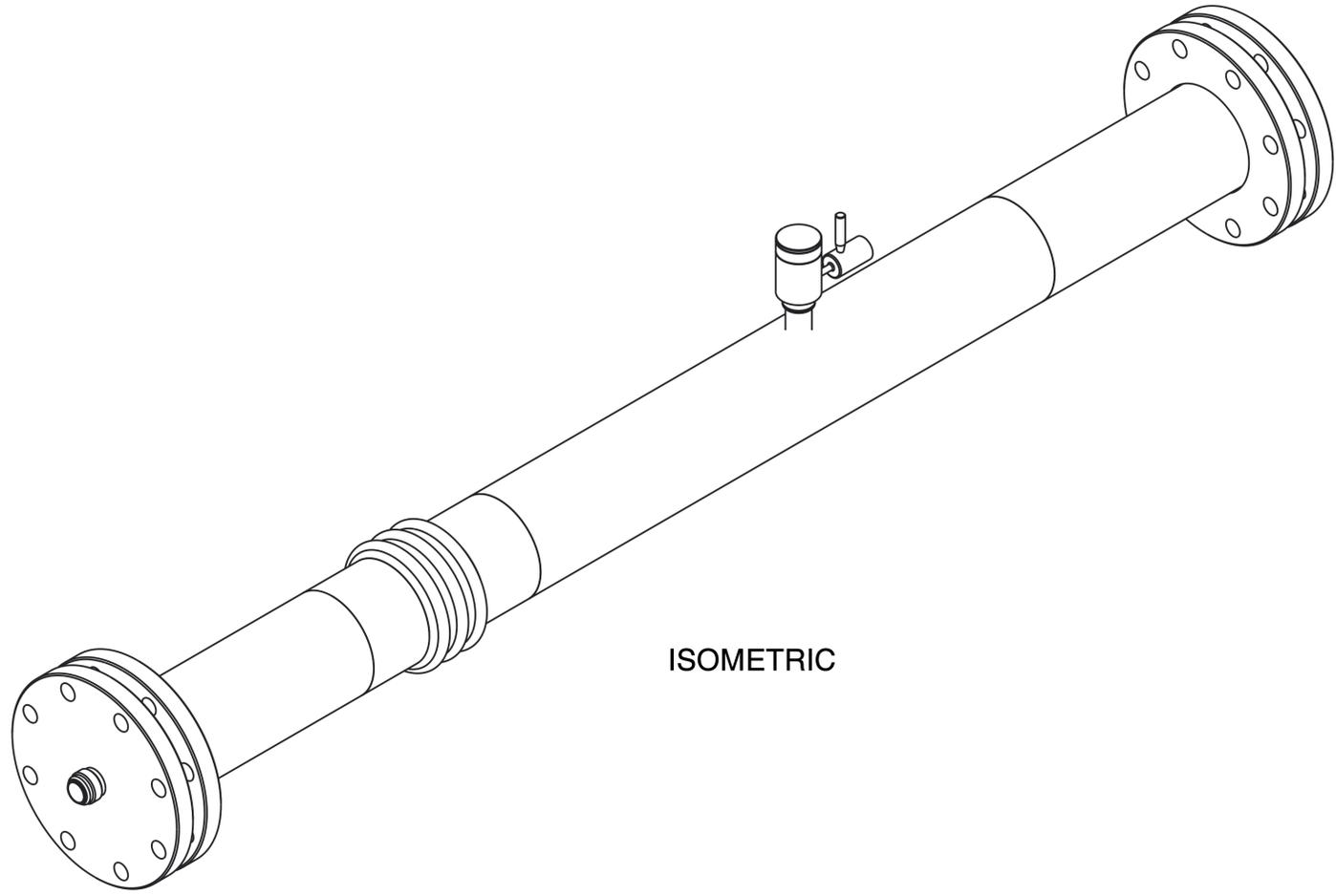
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REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVAL

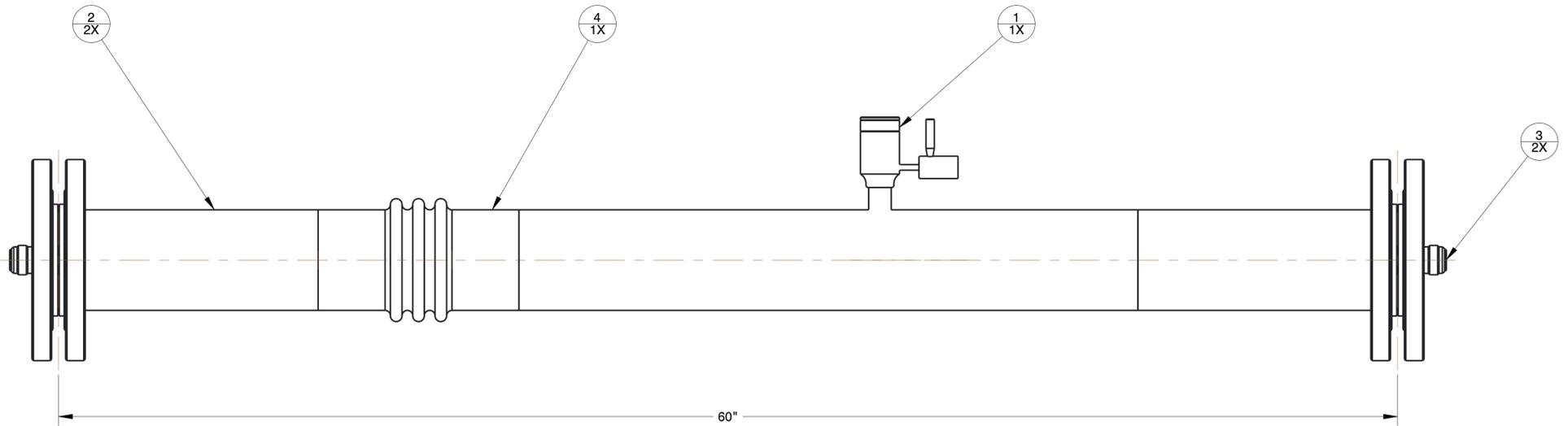
NOTES:

- GENERAL**
- 1A. INTERPRET THIS DRAWING PER ASME Y14.5M-2009.
 - 1B. THIS DRAWING PROVIDES THE PHYSICAL DIMENSIONS AND PARTS LIST FOR PIPE SPOOL ASSEMBLIES. REFER TO PROCUREMENT SPECIFICATION K0000146862 FOR TECHNICAL, FABRICATION, TEST AND INSPECTION REQUIREMENTS.
 - 1C. NOTED DIMENSIONS INDICATES MAXIMUM ALLOWABLE LENGTHS.
 - 1D. THE NOMINAL PIPE SIZE FOR THE INNER PIPE IN THIS DRAWING IS 2 INCHES SCHEDULE 10, WHICH IS NOT SHOWN. THE NOMINAL PIPE SIZE FOR THE OUTER PIPE IS 4 INCHES SCHEDULE 10.

- MARKING**
- 2A. STENCIL TEXT PART NUMBER, WEIGHT, LOCATION OF CENTER GRAVITY AND LIFTING/SHIPPING SUPPORT LOCATIONS PER COMMERICAL STANDARDS.



ISOMETRIC



QTY	ZONE	FIND NO OR ITEM NO	MFR CODE	PART OR STOCK NO	DESCRIPTION
1	4				BELLOWS, NPS 4
2	3	35795	F-BFCTPS16S		CAP, BAYONET, FEMALE, 2 X 4, WITH PURGE PORT, CPC-CRYOLAB
2	2	35795	F-BFCTPH16X		BAYONET, FEMALE, 2X4, CPC-CRYOLAB
1	1	22264	79K14672-3		ASSEMBLY, VACUUM VALVE

PARTS LIST

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED ONLY BY THE DESIGN ACTIVITY.		UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES, INTERPRET DIM AND TOL PER ASME Y14.5M-2009. TOLERANCES ON:		ORIGINAL DATE OF DRAWING (YY/MM/DD) 13/05/21		JOHN F. KENNEDY SPACE CENTER, NASA KENNEDY SPACE CENTER, FLORIDA	
SOFTWARE	CREO ELEMENTS/PRO 5.0	FRACTIONS	± 1/8	DECIMALS	1 PL ±.1 2 PL ±.01 3 PL ±.001	DRAFTSMAN	L. F. LOCANTE
FILENAME	K0000071344D	ANGLES	1 PL ±.5	CHECKER	J. A. STAGI	ENGINEER	S. A. BRYANT
MATERIAL				CHECKER	D. A. REWINKEL	ENGINEER	D. A. REWINKEL
HEAT TREATMENT				STRESS	J. G. GADDONE	ENGINEER	J. G. GADDONE
FINAL PROTECTIVE FINISH					T. O. ADAMS	ENGINEER	T. O. ADAMS
	NEXT ASSY	USED ON			E. A. THAXTON	ENGINEER	E. A. THAXTON
	APPLICATION						

PIPE SPOOL 6240, VAC JKT 2X4, CRYOGENIC PROPELLANT

SIZE	CAGE CODE	DWG NO	REV
D	22264	K0000071344	-
SCALE	.300	UNIT WEIGHT	100.65
SHEET	1	OF	1

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