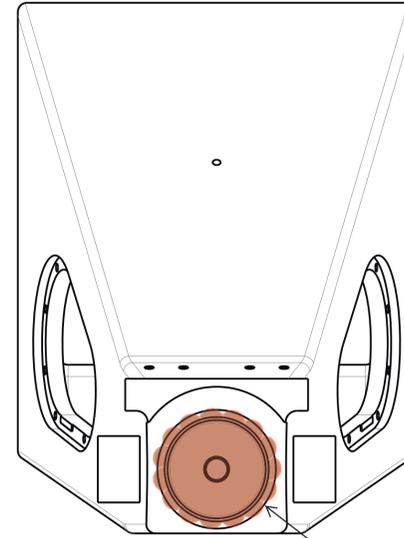


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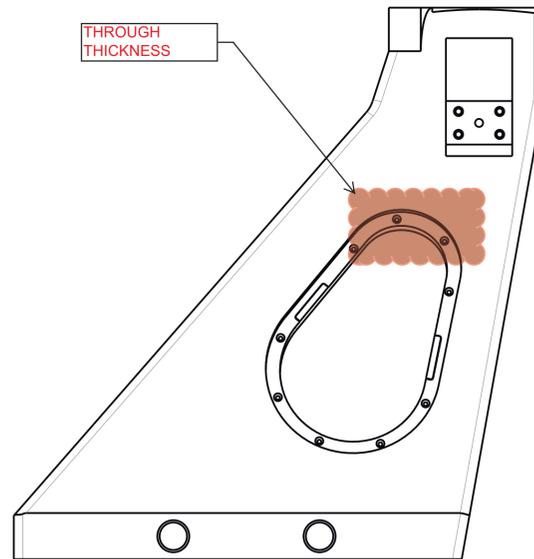
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EAR 99 NLR

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVAL

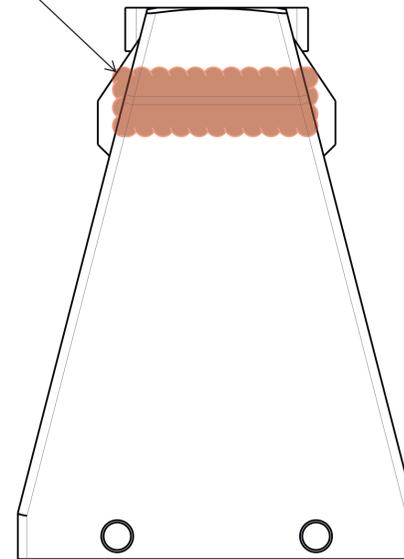


TO 2 INCH DEPTH FROM SURFACE

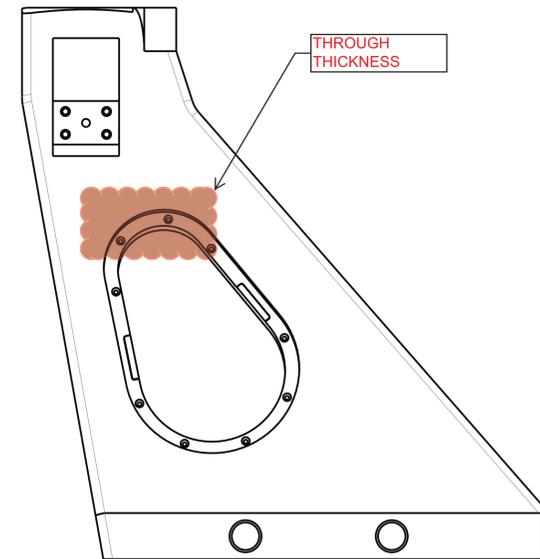


THROUGH THICKNESS

TO 2 INCH DEPTH FROM SURFACE



THROUGH THICKNESS



SCALE .100

EAR 99 NLR

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED ONLY BY THE DESIGN ACTIVITY.		UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES. INTERPRET DIM AND TOL PER ASME Y14.5-2009. TOLERANCES ON:	
SOFTWARE	CREO PARAMETRIC 2.0	FRACTIONS	DECIMALS
FILENAME	DRW0001	±	1 PL ±.1
MATERIAL	UNS G4340 SAE 4340		2 PL ±.03
HEAT TREATMENT			3 PL ±.010
FINAL PROTECTIVE FINISH		THIRD ANGLE PROJECTION	
	NEXT ASSY	USED ON	
	APPLICATION		

ORIGINAL DATE OF DRAWING (YY/MM/DD)	
DRAFTSMAN	CHECKER
ENGINEER	CHECKER
ENGINEER	STRESS
ENGINEER	
SUBMITTED	
APPROVED	

JOHN F. KENNEDY SPACE CENTER, NASA KENNEDY SPACE CENTER, FLORIDA			
CRITICAL AREAS, VSP			
SIZE	CAGE CODE	DWG NO	REV
D	22264	719M0600001-SKETCH	
SCALE	UNIT WEIGHT	SHEET	OF
.077	8504.82	1	1

DWG NO 719M0600001-1 SHEET 1 REV 1