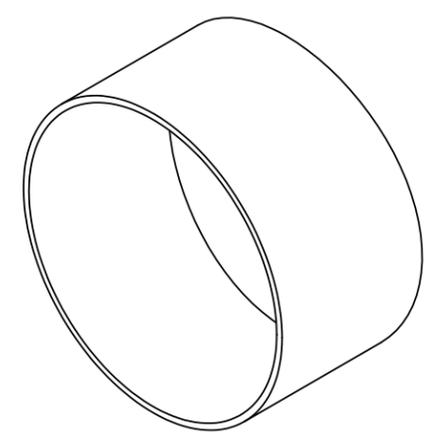
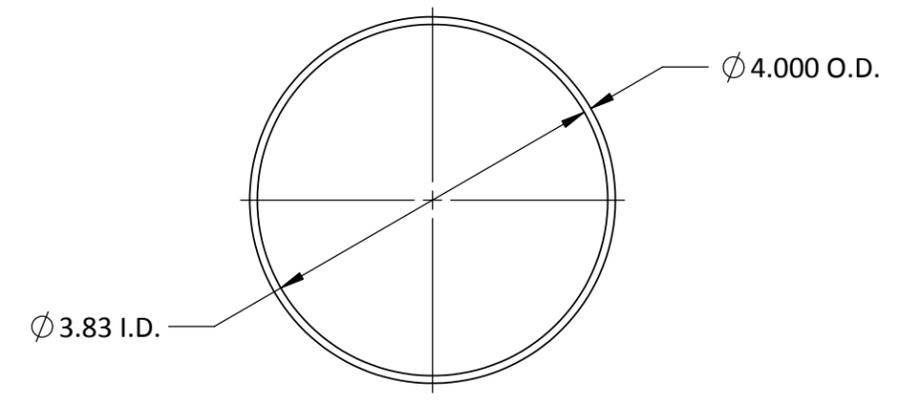
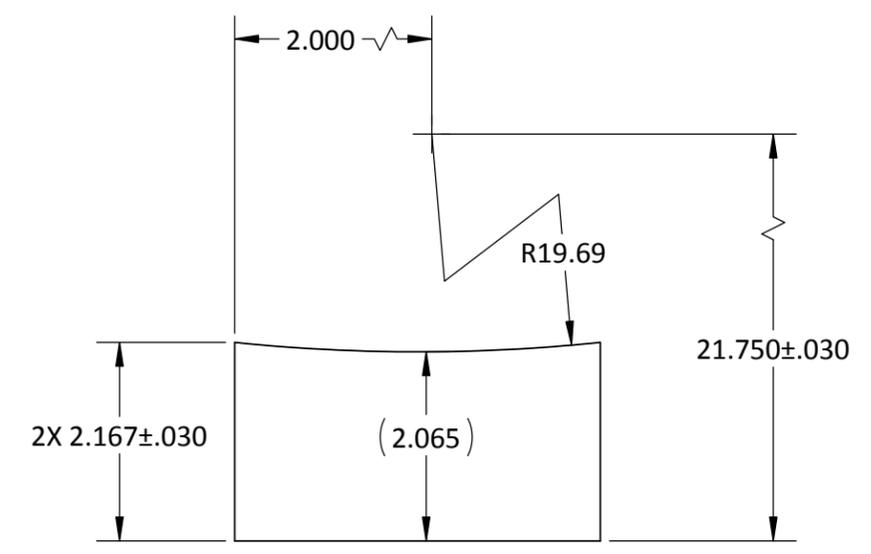


REVISIONS				
ZONE	SYM	DESCRIPTION	DATE	APPROVAL
	-	-	-	



ISOMETRIC VIEW

- NOTES:**
- 1 MATERIAL: 304 SS (TUBE OR ROLLED)
 2. REMOVE BURRS AND BREAK EDGES
 - 3 FINISH PART ¹²⁵ ALL OVER
OPTION: FINISH ELECTROPLISH
 4. ROLL FROM SHEET AND WELD ALL JOINTS VACUUM TIGHT
 5. POLISH ALL WELDS ON INTERIOR OF CHAMBER.

TOLERANCE EXCEPT AS NOTED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 8/5/12		GEORGE C. MARSHALL SPACE FLIGHT CENTER	
DECIMAL .XX = ±0.020 .XXX = ±0.005	ANGLE .X = ±1°	DRAFTSMAN	STRESS	NATIONAL AERONAUTICS AND SPACE ADMINISTRATION Marshall Space Flight Center, AL 35812	
SEE ENGINEERING RECORDS	MATERIAL	ENGINEER BCW	MNFG	DWG NO. B 120603614	
NEXT ASSY APPLICATION	HEAT TREAT	CHECKER	QA	EST. WT. 0.62 LBS	
USED ON	FINAL FINISH	SUBMITTED	APPROVED	SCALE 1:2	CODE 339B2
				SHEET 1 OF 1	