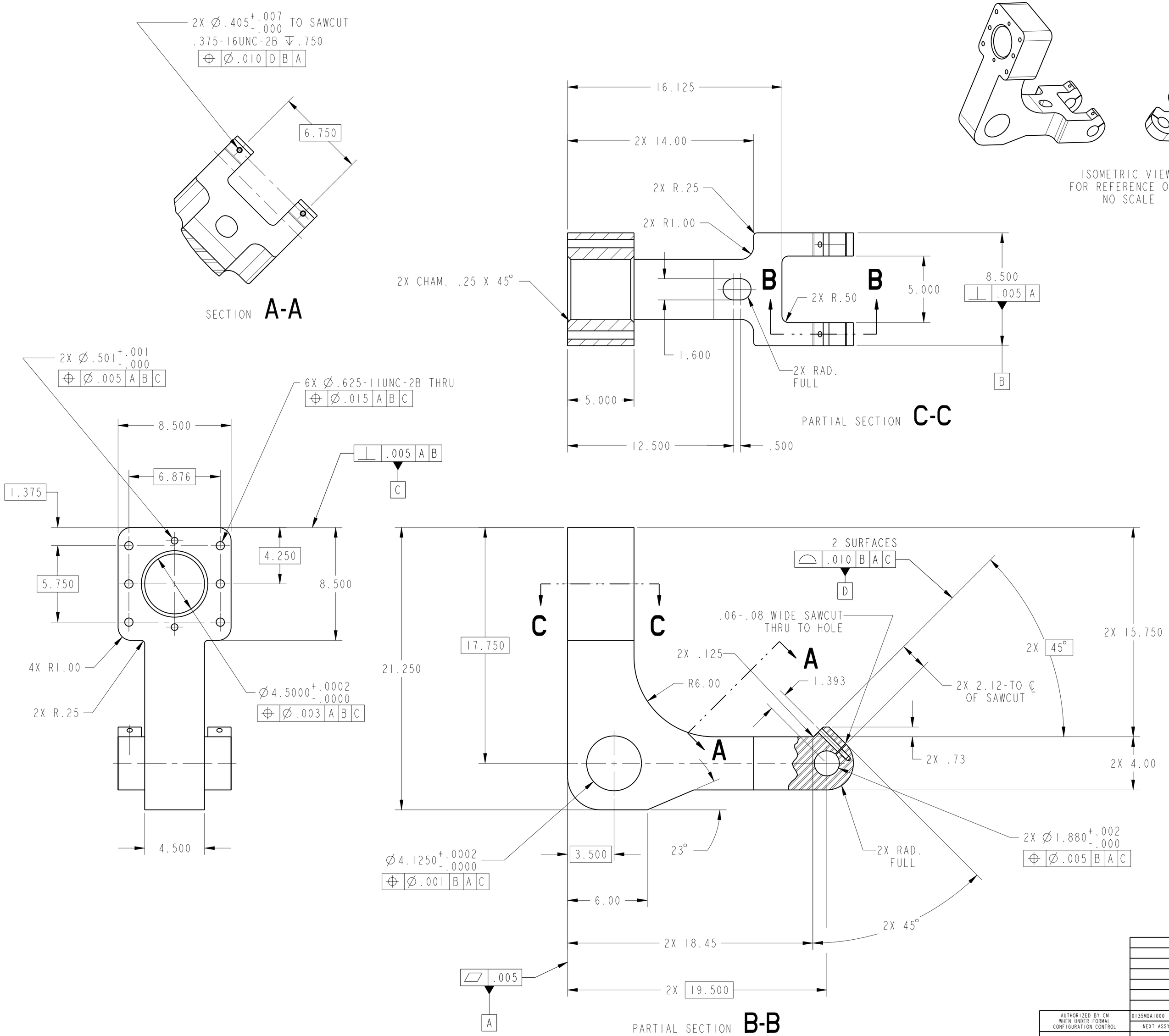
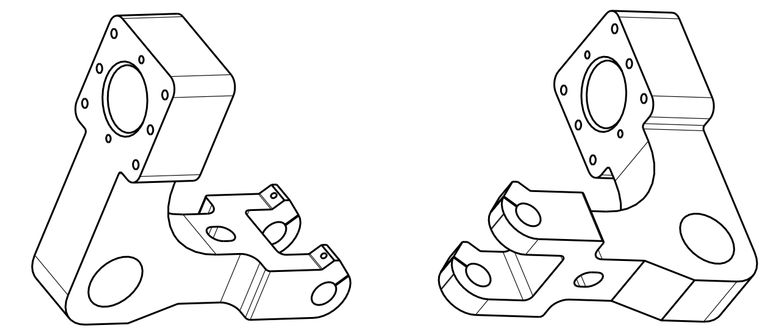
MODEL NAME 0135MGD1416
DRAWING NAME 0135MGD1416



ISOMETRIC VIEWS
FOR REFERENCE ONLY
NO SCALE

| REVISIONS | | | | |
|---|---|---|---|---|
| REV | ZONE | DESCRIPTION | DATE | APPROVED |
| | | | | |

NOTES:

1. FABRICATE PER PROCESS PLAN PP-0135MGD1416.
2. MATERIAL: 4140 STEEL.
3. CERTIFICATE OF CONFORMANCE REQUIRED FOR MATERIAL AND ALL PROCESSES.
4. 125 Ra SURFACE FINISH UNLESS NOTED OTHERWISE.
5. HEAT TREAT TO Rc 40-42.
6. BEFORE STORAGE, PROTECT WITH CONTAMINATION BARRIER. USE CLEAN, NEW, AND TRANSPARENT POLYETHYLENE BAG FOR SMALL ITEMS OR 4 MIL THICK MINIMUM POLYETHYLENE SHEET SEALED WITH FIBERGLASS PACKAGING TAPE. MARK WITH ASSEMBLY DRAWING NUMBER 0135MGD1416 ON TAG ATTACHED TO CONTAMINATION BARRIER.

| AUTHORIZED BY CM WHEN UNDER FORMAL CONFIGURATION CONTROL | 0135MGA1000 | |
|---|---|---|
| | NEXT ASSY | USED ON |
| | APPLICATION | |

THIRD ANGLE PROJECTION

CAD DRAWING: DO NOT REVISE MANUALLY DO NOT SCALE

UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS ARE IN IN./LBS.
2. BREAK EDGES .010
3. INSIDE CORNERS R.016 MAX
4. LINEAR TOLERANCES:
.X ± .03
.XX ± .010
.XXX ± .005
5. ANGULAR TOLERANCE 0°30'

DESIGN CONTRACTOR

| | | MM-DD-YY |
|---|---|---|
| DRAFTER | V.GRAZIANO | 06-26-12 |
| DESIGNER | L.KREN | 06-26-12 |
| ENGINEER | M.ROBBIE | 06-26-12 |
| TECH REP. | | |
| CHECKED BY | M.ROBBIE | 06-27-12 |

DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
JOHN GLENN RESEARCH CENTER
LEWIS FIELD, CLEVELAND, OHIO
CONTRACT NUMBER: NAS3-00145

MDL RELEASE LEVEL:
MDL REVISION:
MODEL: 0135MGD1416

ANALEX
21000 BROOKPARK ROAD, CLEVELAND, OHIO 44135

ROCKER

| SIZE | CAGE CODE | DRAWING NUMBER | REV. |
|---|---|---|---|
| D | | 0135MGD1416 | - |
| SCALE 1/4 | | RELEASE DATE 06-27-12 | SHEET 1 OF 1 |
| | | | UNITS INCHES |

NAME:VGRAZIAN OBJECT:0135MGD1416 DATE:13-jul-12 10:17:00