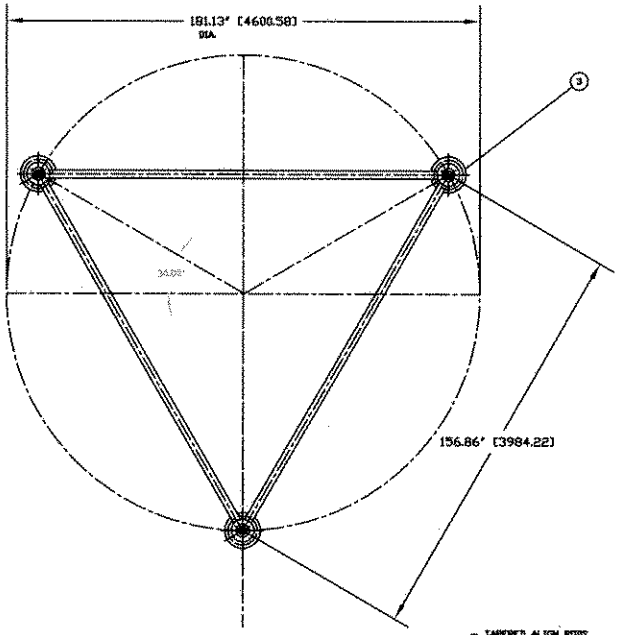
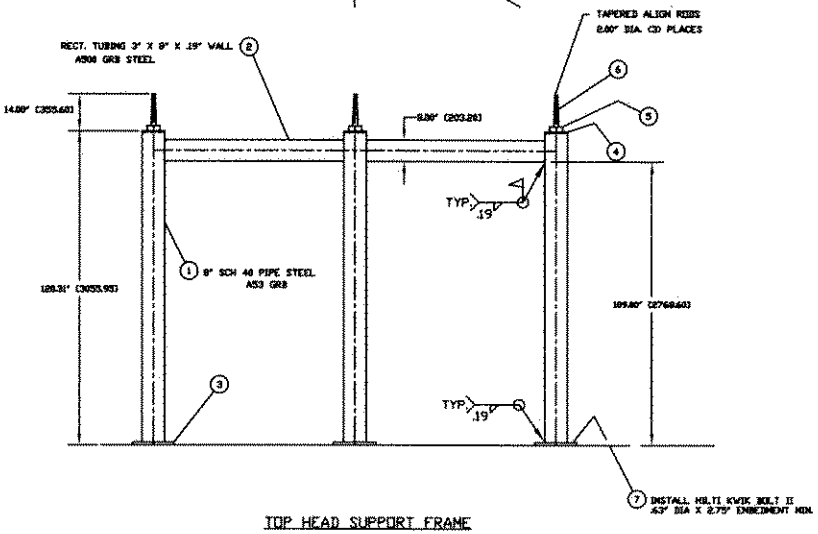
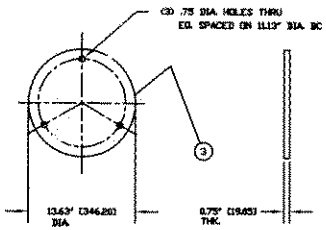


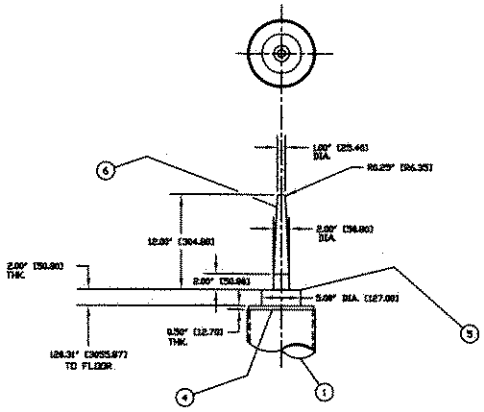


TOP HEAD SUPPORT FRAME

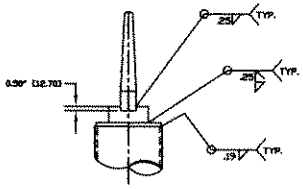
MATERIAL STEEL



FLOOR PAD (2) REQ'D MAT'L A36



TAPER ALIGN ROD (2) REQ'D MAT'L A36



WELD DETAIL

PAINT CARBON STEEL

1) PREP SURFACE COMMERCIAL BLAST SP10 FINISH.
2) PRIME ONE COAT INTERZINC 852
3) FINISH ONE COAT INTERTHANE 8990 WHITE