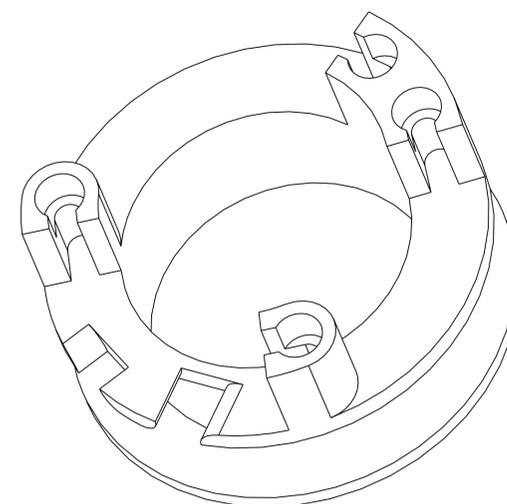
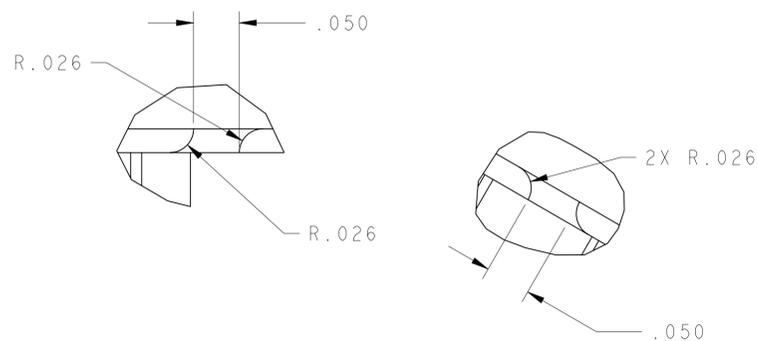


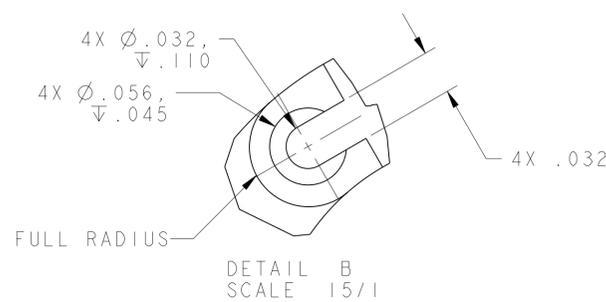
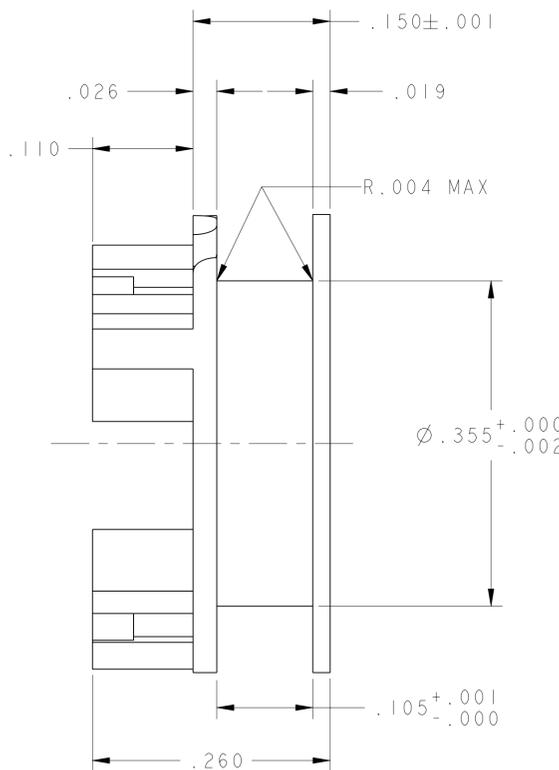
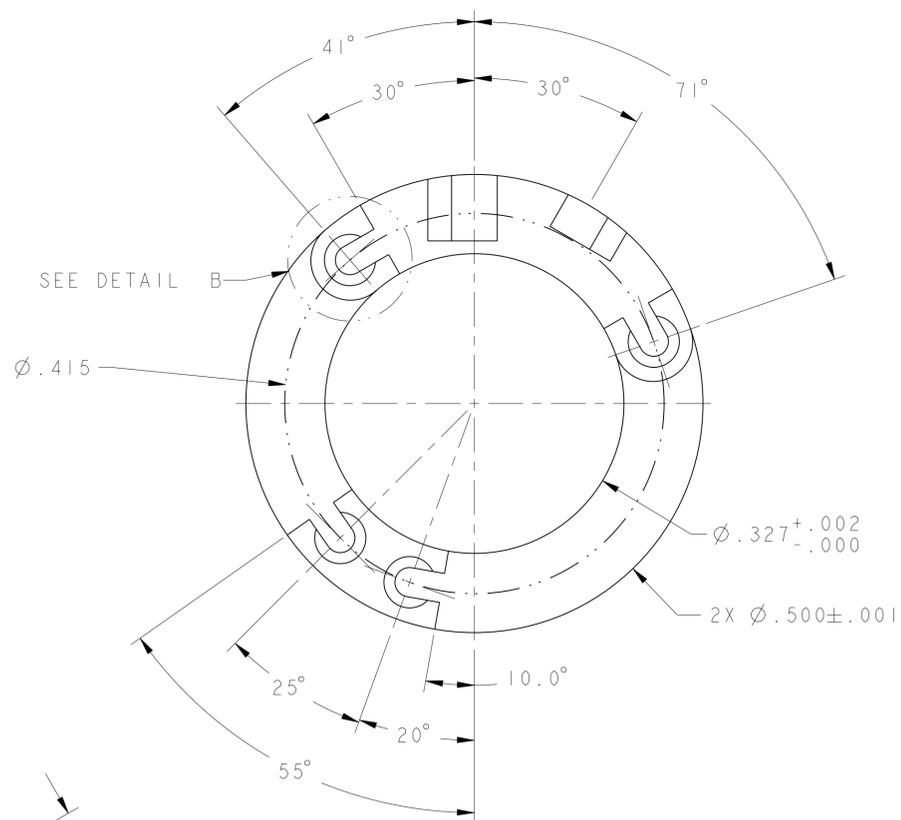
SYM	ZONE	DESCRIPTION	DATE	APPROVAL
A	B1	DIMENSION IN DETAIL C CHANGED WAS .007 NOW .010	06/08/06	JS
B	-	REFER TO EOI	06/08/06	JS

NOTES: UNLESS OTHERWISE SPECIFIED

- BAG PART IAW MIL-STD-2073-1 METHOD 10, AND TAG WITH PART NUMBER "2086782".
- MAGNESIA PARTIALLY STABILIZED ZIRCONIA, THERMALLY STABLE GRADE (TS):
CARPENTER ADVANCED CERAMICS, PTY LTD
4 REDWOOD DRIVE
CLAYTON, VICTORIA
3168
AUSTRALIA
+61-3-9550-9144



ISOMETRIC VIEW FOR REFERENCE ONLY



RELEASED
SAM Controlled Drawing
Released By: Peterson
Verify current version on
SAM MIS at <https://sammis.gsfc.nasa.gov>

THIS DRAWING WAS PRODUCED USING
SOFTWARE: Pro/ENGINEER VERSION: WF2
FILE NAME: 2086782 REV B.1
MODEL NAME: 2086782 REV B.0

ITEM NO.	RECD	AR	RECD	PART NO.	DESCRIPTION	MATERIAL	MATERIAL SPEC & NO.
UNLESS OTHERWISE SPECIFIED-DIMENSIONS ARE IN INCHES							
TOLERANCES: XX .XXX ≤ FRACTIONS 125 ±0.01 ±0.002 ±1.0 ± 1/16							
REMOVE ALL BURRS AND SHARP EDGES R.010 OR CHAMFER MAX.							
<input checked="" type="checkbox"/> FLIGHT HARDWARE <input type="checkbox"/> NON-FLIGHT <input checked="" type="checkbox"/> HARDNESS TEST NOT REQUIRED <input type="checkbox"/> TEST HARDNESS PER ASTM E-18, LOCATION OPTIONAL <input type="checkbox"/> TEST HARDNESS PER ASTM E-18 WHERE INDICATED ON FIELD OF DRAWING THUS ⊕ <input checked="" type="checkbox"/> NO NON-DESTRUCTIVE EXAMINATION (NDE) REQ'D <input type="checkbox"/> NDE REQUIRED PER S-313-009 CODE							
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION Goddard Space Flight Center Greenbelt, Maryland				DRAWING INTERPRETED PER GSFC-4673-64-1			
DESIGNER		INIT.		DATE		TITLE	
K. WOLKO		KW		05/11/06		BOBBIN, UPPER, SOLENOID MICROVALVE	
DRAWN		INIT.		DATE		REV	
K. WOLKO		KW		05/11/06		B	
CHECKED		INIT.		DATE		CODE: 544	
B. VYAS		BV		05/11/06		SCALE: 10/1	
APPROVED		INIT.		DATE		WEIGHT:	
D. HARPOLD		DH		05/11/06		SHEET: 1 OF 1	
APPROVED-ENGINEER		INIT.		DATE		NEXT ASSEMBLY	
S. CHAYKOVSKY		SC		05/11/06		USED ON	
APPROVED-ENGINEER		INIT.		DATE		PART NO.	
J. SMITH		JS		05/11/06		2086814	
APPROVED-ENGINEER		INIT.		DATE		DESCRIPTION	
J. SMITH		JS		05/11/06		MICROVALVE	

FOLD LINE
REVISION
B
GD2086782