

- 3.6.2.1 INSTALL A CERTIFIED CLEAN HUB AND SEAL RING, OR FLANGE WITH GASKET (AS REQUIRED) WITH A SCHRAEDER VALVE ON ONE PORT OF THE COMPONENT.
- 3.6.2.2 INSTALL A CERTIFIED CLEAN HUB AND SEAL RING, OR FLANGE AND GASKET (AS REQUIRED) TAPPED FOR A 0-60 (MAXIMUM) PSIG PRESSURE GAUGE ON THE OPPOSITE PORT OF THE COMPONENT.
- 3.6.2.3 PURGE THROUGH THE SCHRAEDER VALVE WITH GN APPROXIMATELY THREE MINUTES TO EVACUATE ALL AIR. REDUCE GN PURGE TO THE MINIMUM PRESSURE REQUIRED TO MAINTAIN POSITIVE PRESSURE ON THE COMPONENT.
- 3.6.2.4 WHILE STILL MAINTAINING POSITIVE PURGE PRESSURE, INSTALL THE PRESSURE GAUGE. INCREASE GN PRESSURE IN COMPONENT TO 20 ± 5 PSIG. RECORD STABILIZED PRESSURE READING IN "REMARKS" SECTION OF THE CLEANING CERTIFICATION CARD.
- 3.6.2.5 VERIFY NO PRESSURE LOSS AFTER A MINIMUM 12 HOUR WAITING PERIOD TO INSURE PRESERVATION OF THE COMPONENT.
- 3.6.2.6 THE CLEANING CERTIFICATION CARD SHALL BE SEALED IN A POLYETHYLENE ENVELOPE AND ATTACHED TO THE COMPONENT.

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