

3.3.2 SMALL PARTS AND SOFTGOODS

NOTE

SMALL PARTS AND SOFTGOODS FOR WHICH NO SERVICE MEDIA IS SPECIFIED SHALL BE PACKAGED PER STEP 3.3.2.1.

3.3.2.1 SMALL PARTS AND SOFTGOODS SHALL BE SEALED IN ONE ACLAR OR FEP TEFLON BAG AND PLACED INTO ONE POLYETHYLENE BAG. THE CLEANING CERTIFICATION CARD SHALL BE PLACED BETWEEN THE PRIMARY AND SECONDARY BAG PRIOR TO SEALING. PURGING OR EVACUATION OF OVER-PACKAGING SHALL NOT BE REQUIRED.

3.3.3 VESSEL OR TANK PORTS

3.3.3.1 VESSEL OR TANK PORTS SHALL BE SEALED BY APPLYING ONE LAYER OF CLEAN ACLAR OR FEP TEFLON FILM OVER THE PORTS AND SECURING WITH TAPE. THE ACLAR OR FEP TEFLON SHALL BE TAPED ON THE OUTSIDE AREA OF THE PORT, ABOVE (OR BEHIND) THE THREADED AREA. COVER THE ACLAR OR FEP TEFLON WITH POLYETHYLENE, AND SECURE WITH TAPE.

3.3.3.2 SEAL THE CLEANING CERTIFICATION CARD INSIDE A POLYETHYLENE ENVELOPE AND ATTACH IT TO THE VESSEL OR TANK.

3.4 ALL PRECISION CLEANED COMPONENTS, PIECE PART AND SOFTGOODS, EXCEPT LEVEL 3 AND LO/GO ITEMS

3.4.1 COMPONENTS

3.4.1.1 COMPONENTS SHALL HAVE ALL PORTS AND OTHER SIGNIFICANT SURFACES PROTECTED BY COVERING WITH ONE LAYER OF CLEAN NYLON FILM. SECURE AND REINFORCE THE NYLON FILM WITH TAPE.

3.4.1.2A FOR SMALL COMPONENTS WHOSE SIZE WILL PERMIT PLACING THE ENTIRE COMPONENT IN A POLYETHYLENE BAG, COVER THE NYLON FILM BY PLACING THE ENTIRE COMPONENT IN A POLYETHYLENE BAG. THE CLEANING CERTIFICATION CARD SHALL BE STAMPED "NOT PACKAGED FOR OXYGEN SERVICE" AND PLACED IN THE POLYETHYLENE BAG WITH THE COMPONENT PRIOR TO SEALING.

3.4.1.2B FOR COMPONENTS WHOSE SIZE WILL NOT PERMIT PLACING THE ENTIRE COMPONENT IN A POLYETHYLENE BAG, COVER THE NYLON FILM WITH ONE LAYER OF POLYETHYLENE AND SECURE WITH TAPE. THE CLEANING CERTIFICATION CARD SHALL BE STAMPED "NOT PACKAGED FOR OXYGEN SERVICE", SEALED IN A POLYETHYLENE ENVELOPE AND ATTACHED TO THE COMPONENT.

3.4.1.3 OPENINGS (1-1/2" OR LARGER) SHALL HAVE AN ADDED COVER OF METAL OR HARDBOARD OVER THE SECONDARY PACKAGING TO PREVENT DAMAGE. SECURE HARD COVER WITH TAPE.

3.4.2 SMALL PARTS AND SOFTGOODS

NOTE

SMALL PARTS AND SOFTGOODS FOR WHICH NO SERVICE MEDIA IS SPECIFIED SHALL BE PACKAGED PER STEP 3.3.2.1

3.4.2.1 SMALL PARTS AND SOFTGOODS SHALL BE SEALED IN ONE NYLON BAG AND PLACED INTO ONE POLYETHYLENE BAG. THE CLEANING CERTIFICATION CARD SHALL BE STAMPED "NOT PACKAGED FOR OXYGEN SERVICE" AND PLACED BETWEEN THE PRIMARY AND SECONDARY BAG PRIOR TO SEALING. PURGING OR EVACUATION OF OVER-PACKAGING SHALL NOT BE REQUIRED.

3.4.3 VESSEL OR TANK PORTS

3.4.3.1 VESSEL OR TANK PORTS SHALL BE SEALED BY APPLYING ONE LAYER OF CLEAN NYLON FILM OVER THE PORTS AND SECURING WITH TAPE. THE NYLON SHALL BE TAPED ON THE OUTSIDE AREA OF THE PORT, ABOVE (OR BEHIND) THE THREADED AREA. COVER THE NYLON WITH POLYETHYLENE, AND SECURE WITH TAPE.

3.4.3.2 STAMP THE CLEANING CERTIFICATION CARD "NOT PACKAGED FOR OXYGEN SERVICE", SEAL IT INSIDE A POLYETHYLENE ENVELOPE AND ATTACH IT TO THE VESSEL OR TANK.

3.5 LEVEL 3 (VISUALLY CLEAN) COMPONENTS, PIECE PARTS AND SOFTGOODS

3.5.1 FOR ITEMS WHOSE SIZE WILL NOT PERMIT PLACING THE ENTIRE ITEM IN A POLYETHYLENE BAG, COVER ALL PORTS AND OTHER SIGNIFICANT SURFACES WITH ONE LAYER OF POLYETHYLENE FILM AND SECURE WITH TAPE. THE CLEANING CERTIFICATION CARD SHALL BE SEALED IN A POLYETHYLENE ENVELOPE AND ATTACHED TO THE ITEM.

3.5.2 FOR ITEMS WHOSE SIZE WILL PERMIT PLACING THE ENTIRE ITEM IN A POLYETHYLENE BAG, PLACE THE ENTIRE LEVEL 3 ITEM IN A POLYETHYLENE BAG. THE CLEANING CERTIFICATION CARD SHALL BE SEALED INSIDE THE POLYETHYLENE BAG WITH THE COMPONENT.

3.6 SPARE CARBON STEEL COMPONENTS

3.6.1 CLEANED SMALL CARBON STEEL COMPONENTS (LESS THAN 1-1/2") THAT ARE TO BE WAREHOUSED FOR INDEFINITE PERIODS OF TIME SHALL HAVE, IN ADDITION TO THE PROPER PACKAGING, A SUITABLE BAGGED DESICCANT AND A HUMIDITY CARD INDICATOR (STOCK NO. 6685-00-752-8240G OR EQUIVALENT) PLACED INSIDE THE OUTER POLYETHYLENE FILM COVER OR BAG PRIOR TO SEALING.

3.6.2 CLEANED CARBON STEEL COMPONENTS (1-1/2" OR LARGER) REQUIRE AN INERT GAS BLANKET FOR INDEFINITE WAREHOUSE STORAGE. USE THE FOLLOWING METHOD FOR PACKAGING.

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