1. ULTRASONIC INSPECT RAW STOCK PER ALUMINUM ASSOCIATION QUALITY STANDARDS AND IN ACCORDANCE WITH THE ACCEPTANCE STANDARDS OF "SNT AIRFRAME SUBCOMMITTEE REPORT No. 1", CLASS A.

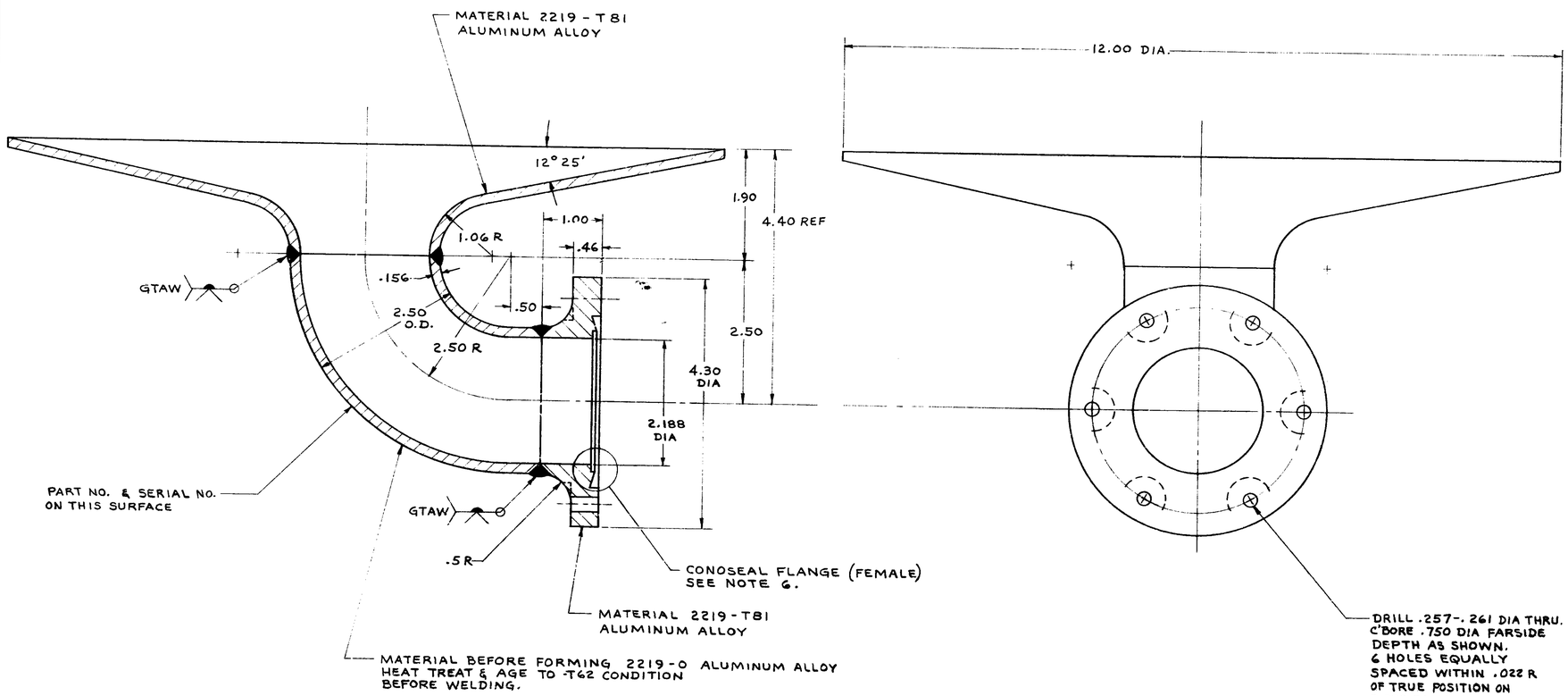
2. DYE PENETRANT INSPECT MACHINED PART PER MIL-I-6866, TYPE I OR II. NO CRACKS ALLOWED.

3. 125 ALL OVER.

4. PART NO. AND SERIAL No. SHALL BE APPLIED BY THE MONODE ELECTROLYTE PROCESS, OR OTHER ACCEPTABLE ELECTRO-CHEMICAL-ETCHING PROCESS. NUMBERS AND LETTERS SHALL BE .1 HIGH.

5. PROTECTIVE FINISH ACCOMPLISHED ON CR 621273 (GEN. NOTES 5 & 6).

6. GROOVE TO BE SUITABLE FOR "CONOSEAL 50887-250 A" GASKET. FLANGE DESIGNED TO MATE TO "56331-250A" PRODUCT OF AEROQUIP CORPORATION MARMAN DIVISION. REF. CATALOG 819-A. FINISH TO BE ALODYNE IN GROOVE.



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SCALE 1/2	1-REQ			BOSS - FILL & DRAIN
				METHANE TANK ASSEMBLY CR 621273
				NATIONAL AERONAUTICS AND SPACE ADMINISTRATION LEWIS RESEARCH CENTER CLEVELAND, OHIO — CD621278

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